



25kV AL 133% EPR (EAM) LCT LLDPE

Single Conductor, 320 Mils Ethylene Propylene Rubber (EPR) / Ethylene Alkene Copolymer (EAM), 133% Insulation Level, Longitudinally Corrugated Tape Shield, Linear Low Density Polyethylene (LLDPE) Jacket. Silicone Free



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Moisture blocked class B compressed Aluminum ASTM B231 1350 ¾ hard H16/H26 (Non Moisture Blocked Optional)
2. **Conductor Shield:** Conventional Semi-conducting cross-linked copolymer; A conductor tape is used for cable size larger than or equal to 1500 Kcmil
3. **Insulation:** 320 Mils Ethylene Propylene Rubber (EPR) / Ethylene Alkene Copolymer (EAM) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Tape Shield:** 10 mils Longitudinally Corrugated Tape Shield
6. **Overall Jacket:** Linear Low Density Polyethylene (LLDPE) Jacket, black with red extruded stripes; PowerGlide® LLDPE jacket optional

APPLICATIONS AND FEATURES:

Southwire's 25kV cables are suited for use in wet and dry areas, conduits, ducts, direct burial, sunlight, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation. 140°C for emergency overload, and 250°C for short circuit conditions. Jacket types available that can be installed in conduit without the aid of lubrication. Rated for 1000 lbs./FT maximum sidewall pressure.

SPECIFICATIONS:

- ASTM B231 Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors
- ASTM B609 Standard Specification for Aluminum 1350 Round Wire, Annealed and Intermediate Tempers, for Electrical Purposes
- ICEA S-97-682 Standard for Shielded Utility Cable Rated for 5 - 46kV
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)
- Rural Utility Standard RUS 1728F-U1 or 1728.204 (Electric standards and specifications for materials and construction)
- UL 1072 Listed as MV 90 When Specified
- Optional CSA 68.5: -40°C and MV 90°C optional marking available upon request

SAMPLE PRINT LEGEND:

SOUTHWIRE HI-DRI(R) [CONDUCTOR SIZE] [AWG or KCMIL] AL 25000 VOLTS EPR INSULATION 320 MILS -- (NESC) --
SOUTHWIRE {MMM} {YYYY} NON-CONDUCTING JACKET



Table 1 – Weights and Measurements

Cond. Size	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	Max Pull Tension
AWG/ Kcmil	inch	inch	mil	inch	mil	inch	lb /1000ft	inch	lb
1 (Solid)	0.289	0.967	320	1.047	80	1.307	764	15.7	502
1 (19)	0.322	1.000	320	1.080	80	1.340	790	16.1	502
1/0 (Solid)	0.324	1.002	320	1.082	80	1.342	813	16.1	633
1/0 (19)	0.351	1.029	320	1.109	80	1.369	836	16.4	633
2/0 (19)	0.395	1.073	320	1.153	80	1.413	899	17.0	798
3/0 (19)	0.443	1.121	320	1.201	80	1.461	973	17.5	1006
4/0 (19)	0.498	1.176	320	1.256	80	1.516	1058	18.2	1269
250 (37)	0.558	1.244	320	1.324	80	1.584	1155	19.0	1500
350 (37)	0.661	1.347	320	1.427	110	1.747	1437	21.0	2100
500 (37)	0.789	1.475	320	1.555	110	1.875	1693	22.5	3000
750 (61)	0.968	1.664	320	1.744	110	2.064	2121	24.8	4500
1000 (61)	1.117	1.813	320	1.893	110	2.213	2494	26.6	6000

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Pulling tension based on pulling eye directly connected to conductor



Table 2 – Electrical and Engineering Data

Cond. Size	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Charging Current	Dielectric Loss	Zero Sequence Impedance	Positive Sequence Impedance	Short Circuit Current @ 30 Cycle	Allowable Ampacity in Duct 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	A/1000ft	W/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1 (Solid)	0.129	0.162	0.056	0.056	0.255	31.7	0.450 + j0.179	0.163 + j0.057	4117	140	170
1 (19)	0.211	0.266	0.053	0.054	0.270	33.5	0.549 + j0.171	0.267 + j0.055	4229	140	170
1/0 (Solid)	0.102	0.128	0.052	0.054	0.272	33.8	0.411 + j0.170	0.129 + j0.055	4236	155	195
1/0 (19)	0.167	0.211	0.050	0.053	0.285	35.4	0.489 + j0.164	0.212 + j0.053	4327	155	195
2/0 (19)	0.133	0.167	0.047	0.051	0.304	37.7	0.438 + j0.155	0.168 + j0.051	4476	180	220
3/0 (19)	0.105	0.132	0.044	0.049	0.326	40.5	0.396 + j0.146	0.133 + j0.050	4639	200	250
4/0 (19)	0.084	0.105	0.040	0.047	0.352	43.7	0.361 + j0.136	0.106 + j0.048	4825	235	285
250 (37)	0.071	0.090	0.037	0.046	0.382	47.4	0.337 + j0.126	0.091 + j0.046	5055	256	335
350 (37)	0.050	0.065	0.033	0.044	0.429	53.3	0.299 + j0.113	0.067 + j0.045	5404	310	375
500 (37)	0.035	0.046	0.029	0.042	0.486	60.3	0.265 + j0.099	0.048 + j0.042	5837	375	450
750 (61)	0.024	0.033	0.025	0.039	0.569	70.6	0.233 + j0.084	0.035 + j0.040	6477	470	550
1000 (61)	0.018	0.026	0.022	0.037	0.635	78.8	0.213 + j0.074	0.028 + j0.038	6982		630

*Ampacities for Direct Buried are based on ICEA P-117-734-2016 Single-Conductor Solid Dielectric 15-35kV. Single Circuit Flat Direct Buried Figure 3

*Ampacities for Duct are based on ICEA P-117-734-2016 for Single-Conductor Solid Dielectric 15-35kV. Single Circuit Trefoil Conduit Figure 7.

*Sequence Impedance values are based on Rho Earth Resistivity: 100 Ohm-Meter/1000ft, Spacing: one diameter spacing center-to-center.



Table 3 – Weights and Measurements (Metric)

Cond. Size	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	Max Pull Tension
AWG/ Kcmil	mm	mm	mm	mm	mm	mm	kg/km	mm	newton
1 (Solid)	7.34	24.56	8.13	26.59	2.03	33.20	1137	398.78	2234
1 (19)	8.18	25.40	8.13	27.43	2.03	34.04	1176	408.94	2234
1/0 (Solid)	8.23	25.45	8.13	27.48	2.03	34.09	1210	408.94	2817
1/0 (19)	8.92	26.14	8.13	28.17	2.03	34.77	1244	416.56	2817
2/0 (19)	10.03	27.25	8.13	29.29	2.03	35.89	1338	431.80	3551
3/0 (19)	11.25	28.47	8.13	30.51	2.03	37.11	1448	444.50	4477
4/0 (19)	12.65	29.87	8.13	31.90	2.03	38.51	1574	462.28	5647
250 (37)	14.17	31.60	8.13	33.63	2.03	40.23	1719	482.60	6675
350 (37)	16.79	34.21	8.13	36.25	2.79	44.37	2138	533.40	9345
500 (37)	20.04	37.47	8.13	39.50	2.79	47.63	2519	571.50	13350
750 (61)	24.59	42.27	8.13	44.30	2.79	52.43	3156	629.92	20025
1000 (61)	28.37	46.05	8.13	48.08	2.79	56.21	3711	675.64	26700

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Pulling tension based on pulling eye directly connected to conductor



Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Charging Current	Dielectric Loss	Zero Sequence Impedance*	Positive Sequence Impedance*	Short Circuit Current @ 30 Cycle	Allowable Ampacity in Duct 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	Ω/km	Ω/km	MΩ*km	Ω/km	A/km	W/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1 (Solid)	0.4232	0.53	0.0171	0.1837	0.837	104.0026	0.450 + j0.179	0.163 + j0.057	4117	140	170
1 (19)	0.6923	0.87	0.0162	0.1772	0.886	109.9081	0.549 + j0.171	0.267 + j0.055	4229	140	170
1/0 (Solid)	0.3346	0.42	0.0158	0.1772	0.892	110.8924	0.411 + j0.170	0.129 + j0.055	4236	155	195
1/0 (19)	0.5479	0.69	0.0152	0.1739	0.935	116.1417	0.489 + j0.164	0.212 + j0.053	4327	155	195
2/0 (19)	0.4364	0.55	0.0143	0.1673	0.997	123.6877	0.438 + j0.155	0.168 + j0.051	4476	180	220
3/0 (19)	0.3445	0.43	0.0134	0.1608	1.070	132.8740	0.396 + j0.146	0.133 + j0.050	4639	200	250
4/0 (19)	0.2756	0.34	0.0122	0.1542	1.155	143.3727	0.361 + j0.136	0.106 + j0.048	4825	235	285
250 (37)	0.2329	0.30	0.0113	0.1509	1.253	155.5118	0.337 + j0.126	0.091 + j0.046	5055	256	335
350 (37)	0.1640	0.21	0.0101	0.1444	1.407	174.8688	0.299 + j0.113	0.067 + j0.045	5404	310	375
500 (37)	0.1148	0.15	0.0088	0.1378	1.594	197.8346	0.265 + j0.099	0.048 + j0.042	5837	375	450
750 (61)	0.0787	0.11	0.0076	0.1280	1.867	231.6273	0.233 + j0.084	0.035 + j0.040	6477	470	550
1000 (61)	0.0591	0.09	0.0067	0.1214	2.083	258.5302	0.213 + j0.074	0.028 + j0.038	6982		630

*Ampacities for Direct Buried are based on ICEA P-117-734-2016 Single-Conductor Solid Dielectric 15-35kV. Single Circuit Flat Direct Buried Figure 3

*Ampacities for Duct are based on ICEA P-117-734-2016 for Single-Conductor Solid Dielectric 15-35kV. Single Circuit Trefoil Conduit Figure 7.

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