



# Royal® SUPER EXCELENE® WELDING CABLE UL. Silicone Free

UL Listed 600 Volt -50°C to 90°C Oil Resistant Premium Grade Orange CPE Jacket.

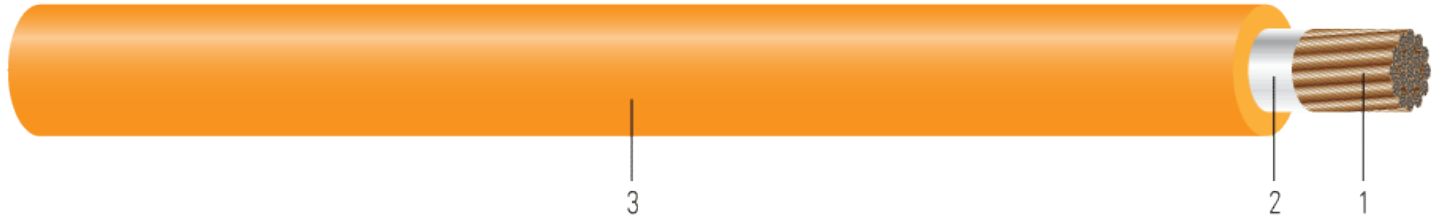


Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Annealed rope-stranded Class M, bare copper conductor as per ASTM B-3. 34 AWG rope lay strand per ASTM B-172.
2. **Separator:** Paper separator for ease of stripability
3. **Insulation:** CPE , Orange

## APPLICATIONS AND FEATURES:

SOUTHWIRE Super Excelene welding cable designed for use on welding leads from the secondary side of the power source, typical for arc welders. Extra flexible lead cable, used on electrode to welder unit, battery cables and temporary or permanent lead cables. A premium-grade -50°C to 90°C Orange CPE jacket is extruded onto the cable per ASTM D-4313. Provides superior flexibility and outstanding cut, abrasion and slag resistance. Resistant to oils, solvents, water, weather and ozone.

## SPECIFICATIONS:

- UL Listed
- RoHS Compliant Lead-Free, Silicone-Free

## SAMPLE PRINT LEGEND:

SOUTHWIRE® ROYAL® SUPER EXCELENE® XX AWG (XX.XXmm<sup>2</sup>) WELDING CABLE E308663 (UL) 600V -50C TO +90C OIL RESISTANT -- MADE IN USA --Sequential Footage Marking--





**Table 1 – Weights and Measurements**

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity
	AWG/Kcmil	No.	No.	mil	inch	lb/1000ft	Amp
647655	6	1	665	90	0.378	139	105
647656	4	1	1064	90	0.434	201	140
647657	2	1	1653	90	0.488	284	190
647658	1	1	2090	90	0.535	348	220
647659	1/0	1	2646	100	0.585	444	260
647661	2/0	1	3325	100	0.697	542	300
647662	3/0	1	4214	110	0.715	671	350
647663	4/0	1	5320	105	0.810	824	405

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Ampacities are based on TABLE 400.5(A)(1) of the 2020 National Electrical Code and CEC Table 12. The ampacity values assume a continuous sinusoidal 60 Hz current and are for reference only and should not be used as a final value.

**Table 2 – Weights and Measurements (Metric)**

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity *
	AWG/Kcmil	No.	No.	mm	mm	kg/km	Amp
647655	6	1	665	2.29	9.60	207	105
647656	4	1	1064	2.29	11.02	299	140
647657	2	1	1653	2.29	12.40	423	190
647658	1	1	2090	2.29	13.59	518	220
647659	1/0	1	2646	2.54	14.86	661	260
647661	2/0	1	3325	2.54	17.70	807	300
647662	3/0	1	4214	2.79	18.16	999	350
647663	4/0	1	5320	2.67	20.57	1226	405

