



Southwire® Machine Flex® Power PVC THHN

90°C Wet or Dry. 600 Volts. Flexible Stranded Copper Conductor. PVC Insulation and Nylon Jacket (THHN/THWN-2). Oil & Gasoline Resistant. Sunlight Resistant. Rated UL VW-1 and CSA FT1 & FT4 Flame Resistant.



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** 8 - 4/0 AWG: Class K, Flexible stranded bare copper. 250 - 750 kcmil: Class I, Flexible stranded bare copper
2. **Insulation:** Polyvinyl Chloride (PVC) with Nylon sheath

APPLICATIONS AND FEATURES:

Southwire's Machine Flex® power cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 150°C for short circuit conditions. 1/0 AWG & Larger rated for CT use.

SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B172 Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Copper Conductors
- ASTM B174 Standard Specification for Bunch-Stranded Copper
- UL 83 Thermoplastic Insulated Wires and Cables
- UL 758 Standard for Appliance Wiring Material Style 2463 (80C, 600V)
- UL 1063 Machine Tool Wiring (MTW)
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test (1/0 and Larger)
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- CE/RoHS-2 – The CE Marking has been applied solely to express the conformance to the material restrictions identified in the RoHS-2 (2011/65/EU) Directive
- Made in America: Compliant with both Buy American and Buy America Act (BAA) requirements per 49 U.S.C. § 5323(j) and the Federal Transit Administration Buy America requirements per 49 C.F.R. part 661





SAMPLE PRINT LEGEND:

8AWG-1AWG

SOUTHWIRE #P# (UL) 1 AWG (42.406 mm²) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]

1/0 AWG - 500 KCMIL

SOUTHWIRE #P# (UL) 500 KCMIL (253.35mm²) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 FOR CT USE OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]

Table 1 – Weights and Measurements

| Stock Number | Cond. Size | Strand Count | Diameter Over Conductor | Insul. Thickness | Approx. OD | Copper Weight | Approx. Weight |
|--------------|------------|----------------|-------------------------|------------------|------------|---------------|----------------|
| | AWG/Kcmil | No. of Strands | inch | mil | inch | lb/1000ft | lb/1000ft |
| TBA | 8 | 168 | 0.153 | 35 | 0.223 | 52 | 62 |
| TBA | 6 | 273 | 0.190 | 35 | 0.264 | 83 | 98 |
| 672867 | 4 | 413 | 0.235 | 50 | 0.335 | 130 | 153 |
| 664229 | 3 | 525 | 0.270 | 50 | 0.366 | 169 | 197 |
| TBA | 2 | 665 | 0.302 | 50 | 0.402 | 210 | 243 |
| TBA | 1 | 836 | 0.329 | 60 | 0.449 | 260 | 302 |
| 677368 | 1/0 | 1044 | 0.400 | 60 | 0.520 | 334 | 374 |
| TBA | 2/0 | 1330 | 0.430 | 60 | 0.520 | 381 | 426 |
| 664217 | 3/0 | 1672 | 0.490 | 60 | 0.608 | 535 | 599 |
| 679607 | 4/0 | 2109 | 0.550 | 60 | 0.664 | 676 | 746 |
| 649414 | 250 | 627 | 0.605 | 70 | 0.747 | 763 | 857 |
| 672866 | 300 | 741 | 0.638 | 70 | 0.780 | 929 | 1024 |
| 649415 | 350 | 893 | 0.670 | 60 | 0.812 | 1084 | 1172 |
| 648948 | 500 | 1221 | 0.858 | 70 | 0.998 | 1514 | 1641 |
| 649416 | 600 | 1480 | 0.963 | 70 | 1.127 | 1859 | 2033 |
| 649549◇ | 750 | 1850 | 1.094 | 80 | 1.258 | 2367 | 2569 |
| 674459 | 1000 | 2516 | 1.190 | 80 | 1.350 | 3045 | 3255 |

All dimensions are nominal and subject to normal manufacturing tolerances

◇ Cable marked with this symbol is a standard stock item





Table 2 – Electrical and Engineering Data

| Stock Number | Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 75°C | Inductive Reactance @ 60Hz | Allowable Ampacity At 75°C | Allowable Ampacity At 90°C |
|--------------|------------|--------------------|------------------|----------------------|----------------------|----------------------------|----------------------------|----------------------------|
| | AWG/Kcmil | inch | lb | Ω/1000ft | Ω/1000ft | Ω/1000ft | Amp | Amp |
| TBA | 8 | 0.8 | 132 | 0.715 | 0.861 | 0.052 | 50 | 55 |
| TBA | 6 | 1.0 | 209 | 0.450 | 0.541 | 0.051 | 65 | 75 |
| 672867 | 4 | 1.3 | 333 | 0.282 | 0.340 | 0.048 | 85 | 95 |
| 664229 | 3 | 1.6 | 420 | 0.226 | 0.272 | 0.047 | 100 | 115 |
| TBA | 2 | 1.6 | 530 | 0.179 | 0.216 | 0.045 | 115 | 130 |
| TBA | 1 | 1.6 | 669 | 0.137 | 0.164 | 0.046 | 130 | 145 |
| 677368 | 1/0 | 2.0 | 844 | 0.113 | 0.136 | 0.044 | 150 | 170 |
| TBA | 2/0 | 2.0 | 1064 | 0.090 | 0.108 | 0.043 | 175 | 195 |
| 664217 | 3/0 | 2.4 | 1342 | 0.072 | 0.087 | 0.042 | 200 | 225 |
| 679607 | 4/0 | 2.6 | 1692 | 0.057 | 0.069 | 0.041 | 230 | 260 |
| 649414 | 250 | 2.9 | 2000 | 0.047 | 0.057 | 0.041 | 255 | 290 |
| 672866 | 300 | 3.1 | 2400 | 0.039 | 0.048 | 0.041 | 285 | 320 |
| 649415 | 350 | 3.2 | 2800 | 0.033 | 0.042 | 0.040 | 310 | 350 |
| 648948 | 500 | 3.9 | 4000 | 0.023 | 0.031 | 0.039 | 380 | 430 |
| 649416 | 600 | 5.6 | 4800 | 0.019 | 0.027 | 0.039 | 420 | 475 |
| 649549◇ | 750 | 6.2 | 6000 | 0.016 | 0.024 | 0.038 | 475 | 535 |
| 674459 | 1000 | 6.7 | 8000 | 0.012 | 0.020 | 0.037 | 545 | 615 |

† Ampacities based upon 2023 NEC Table 310.16 and do not take into account the overcurrent protection limitations in NEC 240.4(D) of 15 Amps for 14 AWG CU, 20 Amps for 12 AWG CU, and 30 Amps for 10 AWG CU (independent of the conductor temperature rating and stranding if size is present in table). Also, see NEC sections 310.15 and 110.14(C) for additional requirements.

† Ampacities have been adjusted for more than Three Current-Carrying Conductors.

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

Stock Codes and Colors

| Size | BLACK | BROWN | ORANGE | YELLOW | GRAY | GREEN/YELLOW | GREEN | RED |
|------------|---------|---------|---------|---------|---------|--------------|---------|--------|
| #4 | 672867 | TBA | TBA | TBA | TBA | TBA | 674667◇ | TBA |
| #3 | TBA | TBA | TBA | TBA | TBA | TBA | 664229 | TBA |
| #2 | TBA | TBA | TBA | TBA | TBA | TBA | TBA | TBA |
| 1/0 | TBA | TBA | TBA | TBA | TBA | 677368 | 674668 | TBA |
| 3/0 | TBA | 664217 | 664220 | 664223 | 664226 | TBA | TBA | TBA |
| 4/0 | 679607 | TBA | TBA | TBA | TBA | 679606 | TBA | TBA |
| 250 Kcmil | 649414 | 672218 | 672217 | 672219 | 673792◇ | 677370 | 673791◇ | TBA |
| 300 Kcmil | 672866 | 674116 | 674117 | 674118 | 674120 | TBA | 674121 | TBA |
| 350 Kcmil | 649415◇ | 674662◇ | 674664◇ | 674665◇ | 674666◇ | 672017 | 652964◇ | 138181 |
| 500 Kcmil | 648948◇ | 646978◇ | 646979◇ | 646980◇ | 646981◇ | 646982◇ | 677701 | TBA |
| 600 Kcmil | 649416◇ | 678431◇ | 678432◇ | 678434◇ | 678435◇ | 678436 | 673748 | TBA |
| 750 Kcmil | 649549 | 677721 | 677722 | 677723 | 677725 | 677726 | 671518 | TBA |
| 1000 Kcmil | 674459 | TBA | TBA | TBA | TBA | TBA | TBA | TBA |

◇ Cable marked with this symbol is a standard stock item

