



## HVTECK CU 1/C 320NLEPR TS PVC AIA PVC 25kV 133% CSA

Single Conductor, 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Tape Shield, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

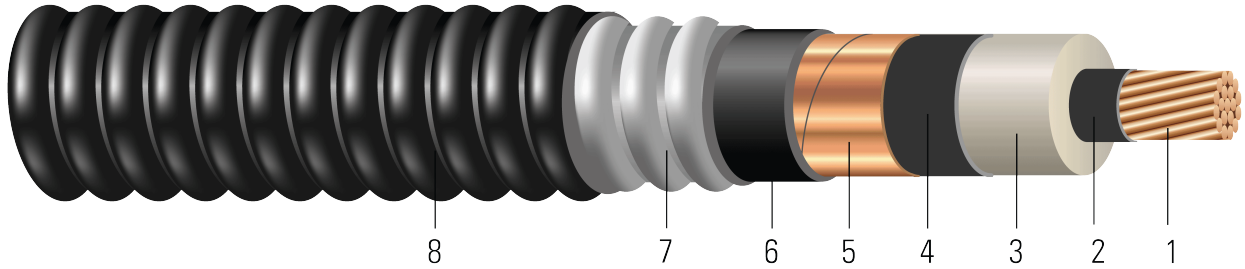


Image not to scale. See Table 1 for dimensions.

### CONSTRUCTION:

1. **Conductor:** Class B compressed stranded bare copper per ASTM B3 and ASTM B8
2. **Conductor Shield:** Semi-conducting cross-linked copolymer
3. **Insulation:** 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Copper Tape Shield:** Helically wrapped 5 mil copper tape with 25% overlap
6. **Inner Jacket:** PVC inner jacket
7. **Armour:** Aluminum Interlocked Armour (AIA)
8. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

### APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

### SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)





- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

**SAMPLE PRINT LEGEND:**

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CU 320 NLEPR AIA 25kV 133% INS LEVEL 25% TS SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

**Table 1 – Weights and Measurements**

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|------------------------|------------------|--------------------------|------------|---------------|----------------|
| AWG/ Kcmil | No.    | inch                    | inch                     | mil              | inch                            | mil                    | inch             | mil                      | inch       | lb/1000ft     | lb/1000ft      |
| 350        | 37     | 0.661                   | 1.347                    | 320              | 1.407                           | 80                     | 1.943            | 60                       | 2.063      | 1109          | 2608           |

All dimensions are nominal and subject to normal manufacturing tolerances  
 ◊ Cable marked with this symbol is a standard stock item  
 1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination  
 ! Unilay stranded

**Table 2 – Electrical and Engineering Data**

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|--|--------------------------------|---|
| AWG/ Kcmil | inch               | lb               | Ω/1000ft             | Ω/1000ft             | MΩ*1000ft                   | Ω/1000ft                   | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 350        | 24.8               | 2800             | 0.031                | 0.041                | 0.035                       | 0.048                      | 0.363 + j0.240          | 0.042 + j0.048              | 4390                                   | 537                            | 459                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.  
 \* CEC ampacities are based on:  
 3-1/C in air copper and aluminum: D17M  
 3-1/C direct buried copper and aluminum: D17A

**Table 3 – Weights and Measurements (Metric)**

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|------------------------|------------------|--------------------------|------------|---------------|----------------|
| AWG/ Kcmil | No.    | mm                      | mm                       | mm               | mm                              | mm                     | mm               | mm                       | mm         | kg/km         | kg/km          |
| 350        | 37     | 16.79                   | 34.21                    | 8.13             | 35.74                           | 2.03                   | 49.35            | 1.52                     | 52.40      | 1650          | 3881           |

All dimensions are nominal and subject to normal manufacturing tolerances  
 ◊ Cable marked with this symbol is a standard stock item  
 1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination  
 ! Unilay stranded





**Table 4 – Electrical and Engineering Data (Metric)**

| Cond. Size    | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|---------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|--|--------------------------------|---|
| AWG/<br>Kcmil | mm                 | newton           | Ω/km                 | Ω/km                 | MΩ*km                       | Ω/km                       | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 350           | 629.92             | 12460            | 0.1017               | 0.13                 | 0.0107                      | 0.1575                     | 0.363 + j0.240          | 0.042 + j0.048              | 4390                                   | 537                            | 459                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

\* CEC ampacities are based on:

3-1/C in air copper and aluminum: D17M

3-1/C direct buried copper and aluminum: D17A

