



HVTECK AL 1/C 345NLEPR CB PVC AIA PVC 28kV 133% CSA

Single Conductor, 345 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Concentric Bond, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 345 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Concentric Shield:** Concentrically applied copper bond / shield wires. Complies with greater than the minimum requirement as per Table 44, CSA Standard C68.10 and Table 16A, Canadian Electrical Code Part 1
6. **Neutral Separator:** Mylar tape
7. **Inner Jacket:** PVC inner jacket
8. **Armour:** Aluminum Interlocked Armour (AIA)
9. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

APPLICATIONS AND FEATURES:

Southwire's 28kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)





- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

SAMPLE PRINT LEGEND:

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CPT AL 345 NLEPR AIA 28kV 133% INS LEVEL CB [No. x SIZE] AWG SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

Table 1 – Weights and Measurements

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Concentric Neutral	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
AWG/ Kcmil	No.	inch	inch	mil	inch	No. x AWG	mil	inch	mil	inch	lb/1000ft
1	19	0.298	1.026	345	1.086	7x14	80	1.730	60	1.850	1293
1/0	19	0.336	1.064	345	1.124	7x14	80	1.768	60	1.888	1356
2/0	19	0.376	1.104	345	1.164	11x14	80	1.808	60	1.928	1481
3/0	19	0.422	1.150	345	1.210	11x14	80	1.854	60	1.974	1655
4/0	19	0.474	1.202	345	1.262	11x14	80	1.906	60	2.026	1755
250	37	0.520	1.256	345	1.316	13x14	80	1.960	60	2.080	1885
350	37	0.615	1.351	345	1.411	17x14	110	2.149	60	2.269	2286
500	37	0.735	1.471	345	1.531	21x14	110	2.269	75	2.419	2700
750	61	0.908	1.654	345	1.714	17x12	110	2.452	75	2.602	3243

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Strand count meets minimum number per ASTM





Table 2 – Electrical and Engineering Data

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1	22.2	502	0.211	0.266	0.061	0.064	0.614 + j0.331	0.267 + j0.062	5458	193	194
1/0	22.7	633	0.168	0.211	0.057	0.061	0.556 + j0.318	0.212 + j0.060	5458	221	219
2/0	23.1	798	0.133	0.167	0.053	0.059	0.509 + j0.305	0.168 + j0.058	8577	253	246
3/0	23.7	1006	0.105	0.133	0.049	0.057	0.471 + j0.291	0.134 + j0.056	8577	288	275
4/0	24.3	1269	0.084	0.105	0.046	0.055	0.439 + j0.277	0.106 + j0.053	8577	327	305
250	25.0	1500	0.071	0.090	0.043	0.054	0.419 + j0.263	0.091 + j0.052	10137	367	343
350	27.2	2100	0.050	0.065	0.039	0.052	0.385 + j0.242	0.066 + j0.050	13256	443	399
500	29.0	3000	0.035	0.046	0.034	0.049	0.355 + j0.218	0.047 + j0.048	16376	529	451
750	31.2	4500	0.024	0.033	0.029	0.046	0.325 + j0.187	0.034 + j0.044	21062	633	505

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

* CEC ampacities are based on:

3-1/C in air copper and aluminum: D17M

3-1/C direct buried copper and aluminum: D17A

Table 3 – Weights and Measurements (Metric)

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Concentric Neutral	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
AWG/Kcmil	No.	mm	mm	mm	mm	No. x AWG	mm	mm	mm	mm	kg/km
1	19	7.57	26.06	8.76	27.58	7x14	2.03	43.94	1.52	46.99	1924
1/0	19	8.53	27.03	8.76	28.55	7x14	2.03	44.91	1.52	47.96	2018
2/0	19	9.55	28.04	8.76	29.57	11x14	2.03	45.92	1.52	48.97	2204
3/0	19	10.72	29.21	8.76	30.73	11x14	2.03	47.09	1.52	50.14	2463
4/0	19	12.04	30.53	8.76	32.05	11x14	2.03	48.41	1.52	51.46	2612
250	37	13.21	31.90	8.76	33.43	13x14	2.03	49.78	1.52	52.83	2805
350	37	15.62	34.32	8.76	35.84	17x14	2.79	54.58	1.52	57.63	3402
500	37	18.67	37.36	8.76	38.89	21x14	2.79	57.63	1.91	61.44	4018
750	61	23.06	42.01	8.76	43.54	17x12	2.79	62.28	1.91	66.09	4826

All dimensions are nominal and subject to normal manufacturing tolerances

◇ Cable marked with this symbol is a standard stock item

* Strand count meets minimum number per ASTM





Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	mm	newton	Ω/km	Ω/km	MΩ*km	Ω/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1	563.88	2234	0.6923	0.87	0.0186	0.2100	0.614 + j0.331	0.267 + j0.062	5458	193	194
1/0	576.58	2817	0.5512	0.69	0.0174	0.2001	0.556 + j0.318	0.212 + j0.060	5458	221	219
2/0	586.74	3551	0.4364	0.55	0.0162	0.1936	0.509 + j0.305	0.168 + j0.058	8577	253	246
3/0	601.98	4477	0.3445	0.44	0.0149	0.1870	0.471 + j0.291	0.134 + j0.056	8577	288	275
4/0	617.22	5647	0.2756	0.34	0.0140	0.1804	0.439 + j0.277	0.106 + j0.053	8577	327	305
250	635.00	6675	0.2329	0.30	0.0131	0.1772	0.419 + j0.263	0.091 + j0.052	10137	367	343
350	690.88	9345	0.1640	0.21	0.0119	0.1706	0.385 + j0.242	0.066 + j0.050	13256	443	399
500	736.60	13350	0.1148	0.15	0.0104	0.1608	0.355 + j0.218	0.047 + j0.048	16376	529	451
750	792.48	20025	0.0787	0.11	0.0088	0.1509	0.325 + j0.187	0.034 + j0.044	21062	633	505

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

* CEC ampacities are based on:

3-1/C in air copper and aluminum: D17M

3-1/C direct buried copper and aluminum: D17A

