



HVTECK AL 1/C 320TRXLPE CB PVC AIA PVC 25kV 133% CSA

Single Conductor, 320 Mils Tree Retardant Cross Linked Polyethylene, 133% Insulation Level, Concentric Bond, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

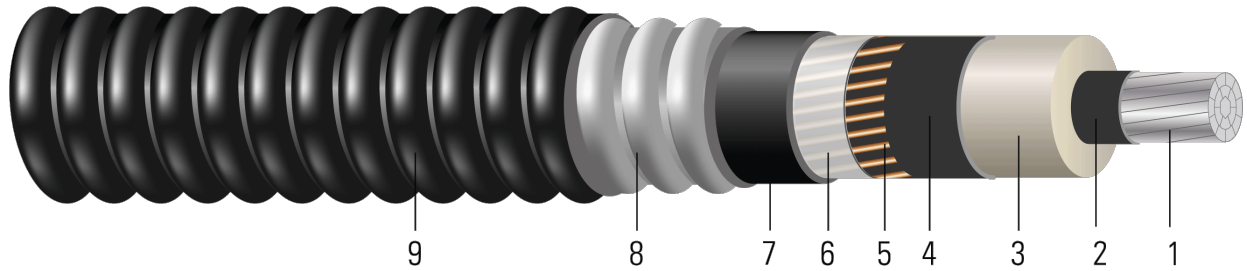


Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 320 Mils Tree Retardant Cross Linked Polyethylene 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Concentric Shield:** Concentrically applied copper bond / shield wires. Complies with greater than the minimum requirement as per Table 44, CSA Standard C68.10 and Table 16A, Canadian Electrical Code Part 1
6. **Neutral Separator:** Mylar tape
7. **Inner Jacket:** PVC inner jacket
8. **Armour:** Aluminum Interlocked Armour (AIA)
9. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)





- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

SAMPLE PRINT LEGEND:

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CPT AL 320 TRXLPE AIA 25kV 133% INS LEVEL CB [No. x SIZE] AWG SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

Table 1 – Weights and Measurements

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|--------------------|------------------------|------------------|--------------------------|------------|----------------|
| AWG/ Kcmil | No. | inch | inch | mil | inch | No. x AWG | mil | inch | mil | inch | lb/1000ft |
| 1 | 19 | 0.298 | 0.976 | 320 | 1.036 | 7x14 | 80 | 1.680 | 60 | 1.800 | 1227 |
| 1/0 | 19 | 0.336 | 1.014 | 320 | 1.074 | 7x14 | 80 | 1.718 | 60 | 1.838 | 1288 |
| 2/0 | 19 | 0.376 | 1.054 | 320 | 1.114 | 11x14 | 80 | 1.758 | 60 | 1.878 | 1410 |
| 3/0 | 19 | 0.422 | 1.100 | 320 | 1.160 | 11x14 | 80 | 1.804 | 60 | 1.924 | 1493 |
| 4/0 | 19 | 0.474 | 1.152 | 320 | 1.212 | 11x14 | 80 | 1.856 | 60 | 1.976 | 1679 |
| 250 | 37 | 0.520 | 1.206 | 320 | 1.266 | 13x14 | 80 | 1.910 | 60 | 2.030 | 1807 |
| 350 | 37 | 0.615 | 1.301 | 320 | 1.361 | 17x14 | 110 | 2.099 | 60 | 2.219 | 2199 |
| 500 | 37 | 0.735 | 1.421 | 320 | 1.481 | 21x14 | 110 | 2.219 | 60 | 2.339 | 2538 |
| 750 | 61 | 0.908 | 1.604 | 320 | 1.664 | 17x12 | 110 | 2.402 | 75 | 2.552 | 3143 |
| 1000 | 61 | 1.060 | 1.756 | 320 | 1.816 | 17x12 | 110 | 2.554 | 75 | 2.704 | 3564 |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Strand count meets minimum number per ASTM

TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.





Table 2 – Electrical and Engineering Data

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|--|--------------------------------|---|
| AWG/Kcmil | inch | lb | Ω/1000ft | Ω/1000ft | MΩ*1000ft | Ω/1000ft | Ω/1000ft | Ω/1000ft | Amp | Amp | Amp |
| 1 | 21.6 | 502 | 0.211 | 0.266 | 0.076 | 0.063 | 0.617 + j0.345 | 0.267 + j0.061 | 5458 | 193 | 194 |
| 1/0 | 22.1 | 633 | 0.168 | 0.211 | 0.071 | 0.061 | 0.560 + j0.331 | 0.212 + j0.059 | 5458 | 221 | 219 |
| 2/0 | 22.5 | 798 | 0.133 | 0.167 | 0.066 | 0.059 | 0.513 + j0.318 | 0.168 + j0.057 | 8577 | 253 | 246 |
| 3/0 | 23.1 | 1006 | 0.105 | 0.133 | 0.062 | 0.057 | 0.475 + j0.303 | 0.134 + j0.055 | 8577 | 288 | 275 |
| 4/0 | 23.7 | 1269 | 0.084 | 0.105 | 0.057 | 0.054 | 0.443 + j0.288 | 0.106 + j0.053 | 8577 | 327 | 305 |
| 250 | 24.4 | 1500 | 0.071 | 0.090 | 0.054 | 0.053 | 0.424 + j0.274 | 0.091 + j0.051 | 10137 | 367 | 343 |
| 350 | 26.6 | 2100 | 0.050 | 0.065 | 0.048 | 0.051 | 0.390 + j0.251 | 0.066 + j0.050 | 13256 | 443 | 399 |
| 500 | 28.1 | 3000 | 0.035 | 0.046 | 0.042 | 0.048 | 0.360 + j0.226 | 0.047 + j0.047 | 16376 | 529 | 451 |
| 750 | 30.6 | 4500 | 0.024 | 0.033 | 0.036 | 0.045 | 0.330 + j0.194 | 0.034 + j0.044 | 21062 | 633 | 505 |
| 1000 | 32.4 | 6000 | 0.018 | 0.026 | 0.032 | 0.043 | 0.309 + j0.172 | 0.027 + j0.042 | 21062 | 711 | 544 |

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

* CEC ampacities are based on:

3-1/C in air copper and aluminum: D17M

3-1/C direct buried copper and aluminum: D17A

Table 3 – Weights and Measurements (Metric)

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|--------------------|------------------------|------------------|--------------------------|------------|----------------|
| AWG/Kcmil | No. | mm | mm | mm | mm | No. x AWG | mm | mm | mm | mm | kg/km |
| 1 | 19 | 7.57 | 24.79 | 8.13 | 26.31 | 7x14 | 2.03 | 42.67 | 1.52 | 45.72 | 1826 |
| 1/0 | 19 | 8.53 | 25.76 | 8.13 | 27.28 | 7x14 | 2.03 | 43.64 | 1.52 | 46.69 | 1917 |
| 2/0 | 19 | 9.55 | 26.77 | 8.13 | 28.30 | 11x14 | 2.03 | 44.65 | 1.52 | 47.70 | 2098 |
| 3/0 | 19 | 10.72 | 27.94 | 8.13 | 29.46 | 11x14 | 2.03 | 45.82 | 1.52 | 48.87 | 2222 |
| 4/0 | 19 | 12.04 | 29.26 | 8.13 | 30.78 | 11x14 | 2.03 | 47.14 | 1.52 | 50.19 | 2499 |
| 250 | 37 | 13.21 | 30.63 | 8.13 | 32.16 | 13x14 | 2.03 | 48.51 | 1.52 | 51.56 | 2689 |
| 350 | 37 | 15.62 | 33.05 | 8.13 | 34.57 | 17x14 | 2.79 | 53.31 | 1.52 | 56.36 | 3272 |
| 500 | 37 | 18.67 | 36.09 | 8.13 | 37.62 | 21x14 | 2.79 | 56.36 | 1.52 | 59.41 | 3777 |
| 750 | 61 | 23.06 | 40.74 | 8.13 | 42.27 | 17x12 | 2.79 | 61.01 | 1.91 | 64.82 | 4677 |
| 1000 | 61 | 26.92 | 44.60 | 8.13 | 46.13 | 17x12 | 2.79 | 64.87 | 1.91 | 68.68 | 5304 |

All dimensions are nominal and subject to normal manufacturing tolerances

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Table 4 – Electrical and Engineering Data (Metric)

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|---------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|--|--------------------------------|---|
| AWG/ Kcmil | mm | newton | Ω/km | Ω/km | MΩ*km | Ω/km | Ω/1000ft | Ω/1000ft | Amp | Amp | Amp |
| 1 | 548.64 | 2234 | 0.6923 | 0.87 | 0.0232 | 0.2067 | 0.617 + j0.345 | 0.267 + j0.061 | 5458 | 193 | 194 |
| 1/0 | 561.34 | 2817 | 0.5512 | 0.69 | 0.0216 | 0.2001 | 0.560 + j0.331 | 0.212 + j0.059 | 5458 | 221 | 219 |
| 2/0 | 571.50 | 3551 | 0.4364 | 0.55 | 0.0201 | 0.1936 | 0.513 + j0.318 | 0.168 + j0.057 | 8577 | 253 | 246 |
| 3/0 | 586.74 | 4477 | 0.3445 | 0.44 | 0.0189 | 0.1870 | 0.475 + j0.303 | 0.134 + j0.055 | 8577 | 288 | 275 |
| 4/0 | 601.98 | 5647 | 0.2756 | 0.34 | 0.0174 | 0.1772 | 0.443 + j0.288 | 0.106 + j0.053 | 8577 | 327 | 305 |
| 250 | 619.76 | 6675 | 0.2329 | 0.30 | 0.0165 | 0.1739 | 0.424 + j0.274 | 0.091 + j0.051 | 10137 | 367 | 343 |
| 350 | 675.64 | 9345 | 0.1640 | 0.21 | 0.0146 | 0.1673 | 0.390 + j0.251 | 0.066 + j0.050 | 13256 | 443 | 399 |
| 500 | 713.74 | 13350 | 0.1148 | 0.15 | 0.0128 | 0.1575 | 0.360 + j0.226 | 0.047 + j0.047 | 16376 | 529 | 451 |
| 750 | 777.24 | 20025 | 0.0787 | 0.11 | 0.0110 | 0.1476 | 0.330 + j0.194 | 0.034 + j0.044 | 21062 | 633 | 505 |
| 1000 | 822.96 | 26700 | 0.0591 | 0.09 | 0.0098 | 0.1411 | 0.309 + j0.172 | 0.027 + j0.042 | 21062 | 711 | 544 |

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

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3-1/C in air copper and aluminum: D17M

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