



# Royal® SUPER EXCELENE® WELDING CABLE UL. Silicone Free

UL Listed 600 Volt -50°C to 90°C Oil Resistant Premium Grade Orange CPE Jacket.

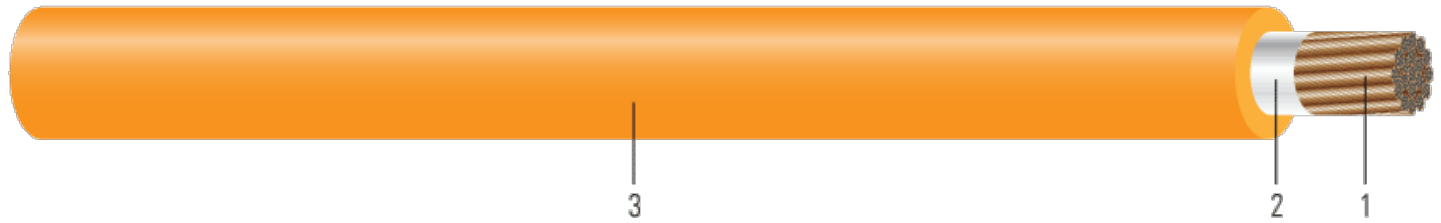


Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Annealed rope-stranded Class M, bare copper conductor as per ASTM B-3. 34 AWG rope lay strand per ASTM B-172.
2. **Separator:** Paper separator for ease of stripability
3. **Insulation:** CPE , Orange

## APPLICATIONS AND FEATURES:

SOUTHWIRE Super Excelene welding cable designed for use on welding leads from the secondary side of the power source, typical for arc welders. Extra flexible lead cable, used on electrode to welder unit, battery cables and temporary or permanent lead cables. A premium-grade -50°C to 90°C Orange CPE jacket is extruded onto the cable per ASTM D-4313. Provides superior flexibility and outstanding cut, abrasion and slag resistance. Resistant to oils, solvents, water, weather and ozone.

## SPECIFICATIONS:

- UL Listed
- RoHS Compliant Lead-Free, Silicone-Free

## SAMPLE PRINT LEGEND:

SOUTHWIRE® ROYAL® SUPER EXCELENE® XX AWG (XX.XXmm<sup>2</sup>) WELDING CABLE E308663 (UL) 600V -50C TO +90C OIL RESISTANT -- MADE IN USA --Sequential Footage Marking--





**Table 1 – Weights and Measurements**

Stock Number	Cond. Size AWG/Kcmil	Cond. Number No.	Cond. Strands No.	Jacket Thickness mil	Approx. OD inch	Approx. Weight lb/1000ft	Ampacity Amp	Insul. Color
647655	6	1	665	90	0.378	139	105	OE
647656	4	1	1064	90	0.434	201	140	OE
647657	2	1	1653	90	0.488	284	190	OE
647658	1	1	2090	90	0.535	348	220	OE
647659	1/0	1	2646	100	0.585	444	260	OE
647661	2/0	1	3325	100	0.697	542	300	OE
647662	3/0	1	4214	110	0.715	671	350	OE
647663	4/0	1	5320	105	0.810	824	405	OE

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Ampacities are based on TABLE 400.5(A)(1) of the 2020 National Electrical Code and CEC Table 12. The ampacity values assume a continuous sinusoidal 60 Hz current and are for reference only and should not be used as a final value.

**Table 2 – Weights and Measurements (Metric)**

Stock Number	Cond. Size AWG/Kcmil	Cond. Number No.	Cond. Strands No.	Jacket Thickness mm	Approx. OD mm	Approx. Weight kg/km	Ampacity * Amp	Insul. Color
647655	6	1	665	2.29	9.60	207	105	OE
647656	4	1	1064	2.29	11.02	299	140	OE
647657	2	1	1653	2.29	12.40	423	190	OE
647658	1	1	2090	2.29	13.59	518	220	OE
647659	1/0	1	2646	2.54	14.86	661	260	OE
647661	2/0	1	3325	2.54	17.70	807	300	OE
647662	3/0	1	4214	2.79	18.16	999	350	OE
647663	4/0	1	5320	2.67	20.57	1226	405	OE

