



Southwire® Machine Flex® Power PVC THHN

90°C Wet or Dry. 600 Volts. Flexible Stranded Copper Conductor. PVC Insulation and Nylon Jacket (THHN/THWN-2). Oil & Gasoline Resistant. Sunlight Resistant. Rated UL VW-1 and CSA FT1 & FT4 Flame Resistant.



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** 8 - 4/0 AWG: Class K, flexible stranded bare copper. 250 - 750 kcmil: Class I, flexible stranded bare copper
2. **Insulation:** Polyvinyl Chloride (PVC) with Nylon sheath

APPLICATIONS AND FEATURES:

Southwire's Machine Flex® power cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 150°C for short circuit conditions. 1/0 AWG & larger rated for CT use.

SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B172 Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Copper Conductors
- ASTM B174 Standard Specification for Bunch-Stranded Copper
- UL 83 Thermoplastic Insulated Wires and Cables
- UL 758 Standard for Appliance Wiring Material Style 2463 (80C, 600V)
- UL 1063 Machine Tool Wiring (MTW)
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test (1/0 and Larger)
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- **CE/RoHS-2 – The CE Marking has been applied solely to express the conformance to the material restrictions identified in the RoHS-2 (2011/65/EU) Directive**
- Made in America: Compliant with both Buy American and Buy America Act (BAA) requirements per 49 U.S.C. § 5323(j) and the Federal Transit Administration Buy America requirements per 49 C.F.R. part 661





SAMPLE PRINT LEGEND:

8AWG-1AWG

SOUTHWIRE #P# (UL) 1 AWG (42.406 mm²) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]

1/0 AWG - 500 KCMIL

SOUTHWIRE #P# (UL) 500 KCMIL (253.35mm²) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 FOR CT USE OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]

600 - 1000 KCMIL

{SQFTG} SOUTHWIRE #P# (UL) XX KCMIL XX STRAND CLASS I (XXMM²) CU TYPE THHN/THWN-2 600V 90°C DRY/90°C WET PRI/GRI VW-1 FOR CT USE SUN RES OR AWM 1321 OR MTW --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- (NOM)-ANCE THWN/THHN 600V 90°C --- CE RoHS-2 MADE IN USA

Table 1 – Weights and Measurements

Stock Number	Cond. Size	Strand Count	Diameter Over Conductor	Insul. Thickness	Insulation Color	Approx. OD	Copper Weight	Approx. Weight
	AWG/Kcmil	No. of Strands	inch	mil		inch	lb/1000ft	lb/1000ft
TBA	8	168	0.153	35	BK	0.223	52	62
TBA	6	273	0.190	35	BK	0.264	83	98
672867	4	413	0.235	50	BK	0.335	130	153
664229	3	525	0.270	50	GN	0.366	169	197
TBA	2	665	0.302	50	BK	0.402	210	243
456258	1	836	0.329	60	GN	0.449	260	302
677368	1/0	1044	0.400	60	BK	0.520	334	374
TBA	2/0	1330	0.430	60	BK	0.520	381	426
457120	3/0	1672	0.490	60	BK	0.608	535	599
679607	4/0	2109	0.550	60	BK	0.664	676	746
649414	250	627	0.605	70	BK	0.747	763	857
672866	300	741	0.638	70	BK	0.780	929	1024
649415	350	893	0.670	60	BK	0.812	1084	1172
648948	500	1221	0.858	70	BK	0.998	1514	1641
649416	600	1480	0.963	70	BK	1.127	1859	2033
649549	750	1850	1.094	80	BK	1.258	2367	2569
671521	1000	2516	1.190	80	BN	1.350	3045	3255

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.





Table 2 – Electrical and Engineering Data

Stock Number	Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 75°C	Inductive Reactance @ 60Hz	Allowable Ampacity At 75°C	Allowable Ampacity At 90°C
	AWG/Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp
TBA	8	0.8	132	0.715	0.861	0.052	50	55
TBA	6	1.0	209	0.450	0.541	0.051	65	75
672867	4	1.3	333	0.282	0.340	0.048	85	95
664229	3	1.6	420	0.226	0.272	0.047	100	115
TBA	2	1.6	530	0.179	0.216	0.045	115	130
456258	1	1.6	669	0.137	0.164	0.046	130	145
677368	1/0	2.0	844	0.113	0.136	0.044	150	170
TBA	2/0	2.0	1064	0.090	0.108	0.043	175	195
457120	3/0	2.4	1342	0.072	0.087	0.042	200	225
679607	4/0	2.6	1692	0.057	0.069	0.041	230	260
649414	250	2.9	2000	0.047	0.057	0.041	255	290
672866	300	3.1	2400	0.039	0.048	0.041	285	320
649415	350	3.2	2800	0.033	0.042	0.040	310	350
648948	500	3.9	4000	0.023	0.031	0.039	380	430
649416	600	5.6	4800	0.019	0.027	0.039	420	475
649549	750	6.2	6000	0.016	0.024	0.038	475	535
671521	1000	6.7	8000	0.012	0.020	0.037	545	615

† Ampacities based upon 2023 NEC Table 310.16 and do not take into account the overcurrent protection limitations in NEC 240.4(D) of 15 Amps for 14 AWG CU, 20 Amps for 12 AWG CU, and 30 Amps for 10 AWG CU (independent of the conductor temperature rating and stranding if size is present in table). Also, see NEC sections 310.15 and 110.14(C) for additional requirements.

† Ampacities have been adjusted for more than Three Current-Carrying Conductors.

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

Stock Codes and Colors

Size (Strand)	Black	Red	Brown	Orange	Yellow	Gray	Green	Pink	Purple	Tan	Gray/Purple	Green/Yellow
4 (413)	672867						674667					
3 (525)							664229					
2 (665)												
1 (836)							456258					
1/0 (1044)							674668					677368
2/0 (1330)							456257					
3/0 (1672)	457120	457121	664217	664220	664223	664226						
4/0 (2109)	679607	456271	456253	456254	456255		456256					679606
250 (627)	649414		672218	672217	672219	673792	673791					677370
300 (741)	672866		674116	674117	674118	674120	674121					
350 (893)	649415	138181	674662	674664	674665	674666	652964					672017
500 (1221)	648948		646978	646979	646980	646981	677701	456461	456462	456463	456464	646982
600 (1480)	649416		678431	678432	678434	678435	673748					678436
750 (1850)	649549	139016	677721	677722	677723	677725	671518					677726
1000 (2516)	674459		671527	671524	671521							

