



600V ROYAL® SOOW Cord Control with Black Jacket 90°C. MSHA Approved

600 Volt 90°C Flexible Cord. Heat, Moisture and Oil Resistant EPDM Rubber Insulation, Heat, Moisture and Oil Resistant Flexible CPE Jacket



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class K stranded bare copper per ASTM B-174
2. **Insulation:** Heat, moisture and oil resistant EPDM
3. **Filler:** Waxed paper fillers, with a tissue-paper separator wrapped around the assembly
4. **Jacket:** Black CPE (Other colors available upon request)

APPLICATIONS AND FEATURES:

Southwire Type SOOW Flexible Cords UL/ CSA listed are permitted for use as specified by Article 400 and related articles of the 2014 National Electrical Code. The cable is rated -40°C to 90°C, water, oil, and weather resistant. Southwire Type SOOW Flexible Cords are designed for extra hard usage on industrial equipment, heavy tools, battery chargers, portable lights, welding leads, marine dockside power, power extensions and mining applications.

SPECIFICATIONS:

- UL 62 Flexible Cords and Cables
- CSA C22.2 No. 49 Flexible Cords and Cables
- MSHA flame test - P07-KA070018-1MSHA
- Passes CSA FT2 Flame Test
- RoHS-3 Complies with European Directive 2015/863
- NEC Article 400 Flexible Cords, Cables and Fixture Wire
- NEC Article 501.140 Class I Division 2
- Federal Specification J-C-580B

SAMPLE PRINT LEGEND:

SOUTHWIRE® ROYAL® CORD XX/C XX AWG ({mm²}) SOOW E46194 {UL} 600V -40°C TO 90°C -- {CSA} LL90458 SOOW 600V -40°C TO 90°C FT2 WATER RESISTANT {NOM}-ANCE -- {MSHA}

PACKAGING:

Standard lengths: 250', 500' and 1,000' reels. Other lengths available upon request.





Table 1 – Weights and Measurements

Stock Number	CCI Part #	Cond. Size	Cond. Number	Cond. Strands	Insul. Thickness	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity	Insul. Color	Jacket Color
		AWG/ Kcmil	No.	No.	mil	mil	inch	lb/1000ft	Amp		
598302	831405	18	14	16	30	90	0.640	253	3	See Table	BK

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Ampacities are based on TABLE 400.5(A)(1) of the 2023 National Electrical Code and CEC Table 12.

Table 2 – Weights and Measurements (Metric)

Stock Number	CCI Part #	Cond. Size	Cond. Number	Cond. Strands	Insul. Thickness	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity *	Insul. Color	Jacket Color
		AWG/ Kcmil	No.	No.	mm	mm	mm	kg/km	Amp		
598302	831405	18	14	16	0.76	2.29	16.26	377	3	See Table	BK

* Ampacities are based on TABLE 400.5(A)(1) of the 2023 National Electrical Code and CEC Table 12.

Color Code

# of Conductor	Color Sequence	Tracer	# of Conductor	Color Sequence	Tracer
1	Black		21	Orange	Green
2	White		22	Black	White/Red
3	Red		23	White	Black/Red
4	Green		24	Red	Black/White
5	Orange		25	Green	Black/White
6	Blue		26	Orange	Black/White
7	White	Black	27	Blue	Black/White
8	Red	Black	28	Black	Red/Green
9	Green	Black	29	White	Red/Green
10	Orange	Black	30	Red	Black/Green
11	Blue	Black	31	Green	Black/Orange
12	Black	White	32	Orange	Black/Green
13	Red	White	33	Blue	White/Orange
14	Green	White	34	Black	White/Orange
15	Blue	White	35	White	Red/Orange
16	Black	Red	36	Orange	White/Blue
17	White	Red	37	White	Red/Blue
18	Orange	Red	38	Black	White/Green
19	Blue	Red	39	White	Black/Green
20	Red	Green	40	Red	White/Green

