



Covered Line Wire With Crosslinked Polyethylene (XLPE)

Aluminum Conductor Covered with Black Crosslinked Polyethylene



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Conductors are solid or stranded compressed aluminum
2. **Insulation:** Black Crosslinked Polyethylene (XLPE)

APPLICATIONS AND FEATURES:

Aluminum alloy 1350-H19 or 6201 concentrically stranded. Covered with crosslinked polyethylene (XLP). Used primarily for, but not limited to, overhead secondary distribution lines. Installed on insulators, otherwise treated as a bare conductor. Crosslinked covered line wires have the below temperature ratings:

- Normal Service temperature of 90°C
- Emergency Overload of 130°C
- Short Circuit temperature of 250°C

SPECIFICATIONS:

- ASTM B230 Aluminum, 1350-H19 Wire for Electrical Purposes
- ASTM B231 Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors
- ASTM B400 Standard Specification for Compact Round Concentric-Lay-Stranded, Aluminum 1350 Conductors
- ICEA S-70-547 Weather Resistant Polyethylene Covers Conductors





Table 1 – Weights and Measurements

Code Word	Phase Cond. Size	Phase Strand	Phase Insul. Thickness	Approx. OD	Approx. Weight
	AWG/Kcmil	No.	mil	inch	lb/1000ft
Molles	397.5	19	80	0.861	462

All dimensions are nominal and subject to normal manufacturing tolerances

Table 2 – Electrical and Engineering Data

Code Word	Phase Cond. Size	Neutral Rated Breaking Strength	Allowable Ampacity In Air 90°C
	AWG/Kcmil	lb	Amp
Molles	397.5	6400	545

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

