Covered Line Wire With Crosslinked Polyethylene (XLPE)

Aluminum Conductor Covered with Black Crosslinked Polyethylene

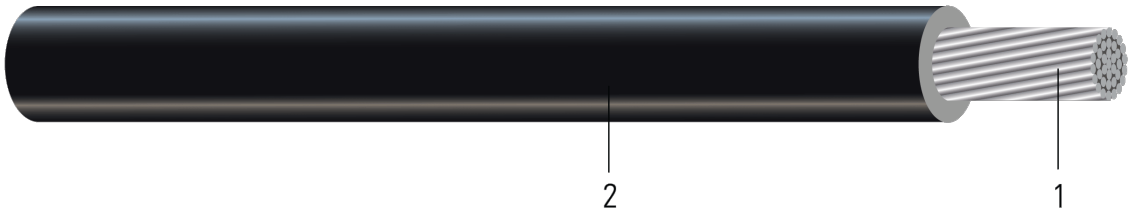

Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Conductors are solid or stranded compressed aluminum
2. **Insulation:** Black Crosslinked Polyethylene (XLPE)

APPLICATIONS AND FEATURES:

Aluminum alloy 1350-H19 or 6201 concentrically stranded. Covered with crosslinked polyethylene (XLP). Used primarily for, but not limited to, overhead secondary distribution lines. Installed on insulators, otherwise treated as a bare conductor. Crosslinked covered line wires have the below temperature ratings:

- Normal Service temperature of 90ºC
- Emergency Overload of 130ºC
- Short Circuit temperature of 250ºC

SPECIFICATIONS:

- ASTM B230 Aluminum, 1350-H19 Wire for Electrical Purposes
- ASTM B231 Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors
- ASTM B400 Standard Specification for Compact Round Concentric-Lay-Stranded, Aluminum 1350 Conductors
- ICEA S-70-547 Weather Resistant Polyethylene Covers Conductors

Copyright © 2025 Southwire Company, LLC. All Rights Reserved

Table 1 – Weights and Measurements

Stock Number	Code Word	Phase Cond. Size	Phase Strand	Phase Insul. Thickness	Approx. OD	Approx. Weight
		AWG/Kcmil	No.	mil	inch	lb/1000ft
104315	Annona	336.4	19	60	0.765	377

All dimensions are nominal and subject to normal manufacturing tolerances
TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

Table 2 – Electrical and Engineering Data

Code Word	Phase Cond. Size	Neutral Rated Breaking Strength	Allowable Ampacity In Air 75/90°C
	AWG/Kcmil	lb	Amp
Annona	336.4	5540	495

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.

Copyright © 2025 Southwire Company, LLC. All Rights Reserved