



EPEC 80 (Schedule 80) With 1250 lb Mule Tape



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

- High-Density Polyethylene (HDPE)
- 1250 lb Mule Tape

APPLICATIONS AND FEATURES:

Designed to house and protect wire and cable products in various underground applications for commercial constructions, EV infrastructure expansions, Utility grid-hardening efforts, airports, mass transit, renewables, petrochemical, agriculture, and data centers. May be installed directly buried or encased in concrete as permitted by The National Electrical Code® Article 353. For above ground applications, HDPE conduit must be encased in a minimum of 2 inches of concrete.

SPECIFICATIONS:

- ASTM D3350 Standard Specification for Polyethylene Plastics Pipe and Fittings Materials
- ASTM F2160 Standard Specification for Solid Wall High Density Polyethylene (HDPE) Conduit Based on Controlled Outside Diameter (OD)
- UL 651A High Density Polyethylene (HPDE) Conduit
- CSA *CSA marking is available upon request*
- Buy American: Compliant with Buy American Requirements, found in 49 U.S.C. § 5323(j); specify "Made in the USA Only!" when ordering to ensure your project receives American made products.
- NEMA TC-7 Smooth-Wall Coilable Electrical Polyethylene Conduit

SAMPLE PRINT LEGEND:

{SQFTG} FEET (LOGO) SOUTHWIRE CONDUIT (UL) HDPE X" SCH80 NEMA TC 7 / ASTM F2160 {MMM/DD/YYYY} {MACH/
SHFT/OP}





Table 1 – Physical and Electrical Data

| Description | Duct Nominal Size | Duct Nominal Outside Dia. | Duct Min. Wall Thickness | Duct Nominal Inside Dia. | Duct Min. Bending Radius | Duct Max. Pull Tension | Duct Color | Approx. Cable and Duct Weight |
|---|-------------------|---------------------------|--------------------------|--------------------------|--------------------------|------------------------|------------|-------------------------------|
| | inch | inch | inch | inch | inch | lb | | lb/1000ft |
| EPEC 80 (Schedule 80) With 1250 lb Mule Tape | 0.75 | 1.050 | 0.154 | 0.722 | 12 | 710 | Optional | 149 |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

Cell Classification for HDPE Conduit

| Property | Test Method | Value |
|--------------------------|-------------|-----------------------|
| Density | D4883 | 0.953 g/cc |
| Melt Index | D1238 | 0.25 g/10 min |
| Flexural Modulus | D790 | 168,000 psi |
| Tensile Strength | D638 | 3900 yield @ 2 in/min |
| SP-NCLS ESCR | F2136 | >1000 hrs |
| Hydrostatic Design Basis | D2837 | N/A |

- (PE436580C-BK), (PE436580E-Colors)

