# **EPEC 13.5 (SDR 13.5)**



Image not to scale. See Table 1 for dimensions.

#### **CONSTRUCTION:**

High-Density Polyethylene (HDPE)

#### **APPLICATIONS AND FEATURES:**

Designed to house and protect wire and cable products in various underground applications for commercial constructions, EV infrastructure expansions, Utility grid-hardening efforts, airports, mass transit, renewables, petrochemical, agriculture, and data centers. May be installed directly buried or encased in concrete. For above ground applications, HDPE conduit must be encased in a minimum of 2 inches of concrete.

#### SPECIFICATIONS:

- ASTM D3350 Standard Specification for Polyethylene Plastics Pipe and Fittings Materials
- ASTM F2160 Standard Specification for Solid Wall High Density Polyethylene (HDPE) Conduit Based on Controlled Outside Diameter (OD)
- CSA CSA marking is available upon request
- Buy American: Compliant with Buy American Requirements, found in 49 U.S.C. § 5323(j); specify "Made in the USA Only!" when ordering to ensure your project receives American made products.
- NEMA TC-7 Smooth-Wall Coilable Electrical Polyethylene Conduit

#### **SAMPLE PRINT LEGEND:**

{SQFTG} FEET (LOGO) SOUTHWIRE CONDUIT HDPE X" EPEC-13.5 NEMA TC 7 / SDR13.5 ASTM F2160 {MMM/DD/YYYY} {MACH/SHFT/OP}







### Table 1 – Physical and Electrical Data

| Description             | Duct<br>Nominal Size | Duct Nominal<br>Outside Dia. | Duct Min. Wall<br>Thickness | Duct Nominal<br>Inside Dia. | Duct Min.<br>Bending Radius | Duct Max. Pull<br>Tension | Duct<br>Color | Approx. Cable and<br>Duct Weight |
|-------------------------|----------------------|------------------------------|-----------------------------|-----------------------------|-----------------------------|---------------------------|---------------|----------------------------------|
|                         | inch                 | inch                         | inch                        | inch                        | inch                        | lb                        |               | lb/1000ft                        |
| EPEC 13.5 (SDI<br>13.5) | 0.75                 | 1.050                        | 0.078                       | 0.874                       | 12                          | 505                       | Optional      | 111                              |

All dimensions are nominal and subject to normal manufacturing tolerances

#### **Cell Classification for HDPE Conduit**

| Property                 | Test Method | Value                 |  |  |
|--------------------------|-------------|-----------------------|--|--|
| Density                  | D4883       | 0.953 g/cc            |  |  |
| Melt Index               | D1238       | 0.25 g/10 min         |  |  |
| Flexural Modulus         | D790        | 168,000 psi           |  |  |
| Tensile Strength         | D638        | 3900 yield @ 2 in/min |  |  |
| SP-NCLS ESCR             | F2136       | >1000 hrs             |  |  |
| Hydrostatic Design Basis | D2837       | N/A                   |  |  |

## • (PE436580C-BK), (PE436580E-Colors)

CIC Labor Saving Calculator





<sup>♦</sup> Cable marked with this symbol is a standard stock item

TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.