



# Southwire® Machine Flex® TCU 600/1000V XLPE Insulation Shielded TPE Jacket. RHH/RHW-2 Flexible Variable Frequency Drive (VFD)

Southwire® Machine Flex® Type TC-ER Variable Frequency Drive Cable, 600 Volts or 1000 Volts, Tinned Copper Conductors, Cross-Linked Insulation Type RHH/RHW-2, Thermoplastic Elastomer Jacket, Rated 90°C Dry or Wet, -40°C Cold Impact, Identification Method 4. 1000 Volts Flexible Motor Supply. CSA C1C/TC FT4 Flame. Sunlight Resistance, Direct Burial, Silicone Free.



Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Class K flexible stranded tinned annealed copper per ASTM B33, B172, and B174
2. **Insulation:** Cross-linked insulation (Type RHH/RHW-2 on 14 AWG and larger)
3. **Ground:** One green ground with yellow stripe cross linked insulation (size equal to phase conductor)
4. **Drain Wire:** Tinned copper drain wire
5. **Shielding:** 100% coverage aluminum/Mylar/aluminum foil, overall 85% coverage tinned copper braid
6. **Jacket:** Black Thermoplastic Elastomer (TPE) jacket

## APPLICATIONS AND FEATURES:

Power supply cable for VFDs and motors, suitable for cable tray, conduit, raceways, (TC-ER) and machine tool wiring conforming to NFPA 79. Suitable for free air and direct burial. Its flexible design is ideal for use on operation processes in accordance with NEC® Articles 336, 501 and 502 including, but not limited to: fans, pumps, conveyors, compressors, elevators and lifts, extruders, crushers and presses, assembly lines, food and beverage, wind energy and data centers. Cable is rated for -40C Cold Bend and Impact. Multiple approvals for multiple applications.

## SPECIFICATIONS:

- ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire
- ASTM B172 Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Copper Conductors
- ASTM B174 Standard Specification for Bunch-Stranded Copper
- UL 44 Thermoset-Insulated Wires and Cables
- UL 758 Standard for Appliance Wiring Material Style 20886
- UL 1277 Type TC-ER Standard Power and Control Cables (1000V 14AWG and Larger)
- UL 2277 Flexible Motor Supply & Type WTTTC
- CSA C22.2 No. 210 Appliance wiring material products I/II A/B (Sizes 16 - 8AWG)
- CSA C22.2 No.230 Tray Cables - Rated TC
- CSA C22.2 No. 239 Control and instrumentation cables
- ICEA S-58-679 Control Cable Conductor Identification Method 4
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy





- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test
- Exceeds Ecolab PM-40-1 Material Resistance Test With 30-day Exposure, UL Verified V747862
- **CE/RoHS-2 – The CE Marking has been applied solely to express the conformance to the material restrictions identified in the RoHS-2 (2011/65/EU) Directive**
- Made in America: Compliant with both Buy American and Buy America Act (BAA) requirements per 49 U.S.C. § 5323(j) and the Federal Transit Administration Buy America requirements per 49 C.F.R. part 661

**SAMPLE PRINT LEGEND:**

Southwire XXAWG (XXmm<sup>2</sup>) XX/C VFD RHH/RHW-2 CDRS TYPE TC-ER E75755 (UL) 600V 90°C DRY 90°C WET SUN RES OIL RES I/II DIR BUR -40°C OR WTTC 1000V OR AWM 20886 105°C 1000V OR FLEXIBLE MOTOR SUPPLY CABLE 1000V OR SUBMERSIBLE PUMP CABLE 600V -- LL90458 CSA CIC/TC FT4 OR AWM I/II A/B 1000V 105C FT4 -40°C -- CE RoHS-2 Made in USA

**Table 1 – Weights and Measurements**

| Cond. Size | Cond. Number | Strand Count   | Diameter Over Conductor | Insul. Thickness | Ground    | Drain Wire | Dia. Over Shield | Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight |
|------------|--------------|----------------|-------------------------|------------------|-----------|------------|------------------|------------------|------------|---------------|----------------|
| AWG/Kcmil  |              | No. of Strands | inch                    | mil              | No. x AWG | No. x AWG  | inch             | mil              | inch       | lb/1000ft     | lb/1000ft      |
| 16         | 3            | 26             | 0.059                   | 45               | 1 x 16    | 1x16       | 0.399            | 62               | 0.523      | 64            | 171            |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Ampacities based upon 2023 NEC Table 310.16. See NEC sections 310.15 and 110.14(C) for additional requirements.

TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

**Table 2 – Electrical and Engineering Data**

| Cond. Size | Cond. Number | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 75°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Allowable Ampacity At 75°C | Allowable Ampacity At 90°C |
|------------|--------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|----------------------------|----------------------------|
| AWG/Kcmil  |              | inch               | lb               | Ω/1000ft             | Ω/1000ft             | MΩ*1000ft                   | Ω/1000ft                   | Amp                        | Amp                        |
| 16         | 3            | 6.3                | 61               | 4.487                | 5.406                | 0.065                       | 0.033                      | -                          | 18                         |

VFD Sizing Calculator

