HVTECK AL 3/C 320NLEPR TS PVC AIA PVC 25kV 133% CSA

3 Conductor, 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Tape Shield, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

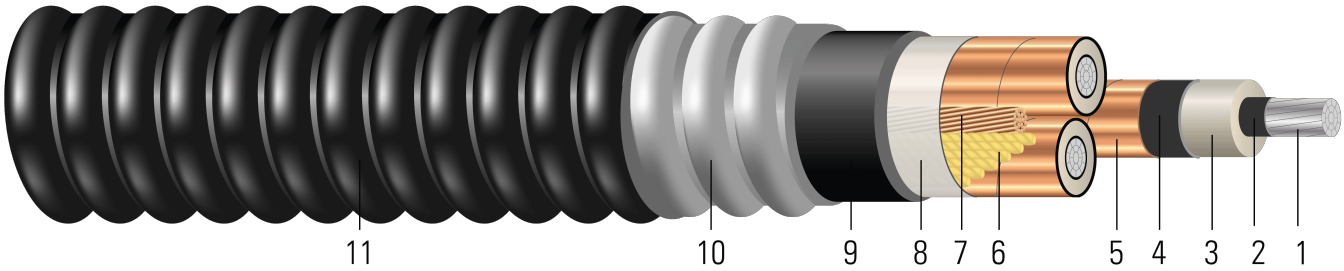

Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Copper Tape Shield:** Helically wrapped 5 mil copper tape with 25% overlap
6. **Filler:** Interstices filled with non-hydroscoping/non-wicking fillers
7. **Grounding Conductor:** Class B compressed stranded bare copper ground per ASTM B3 and ASTM B8
8. **Binder:** Polypropylene tape
9. **Inner Jacket:** PVC inner jacket
10. **Armour:** Aluminum Interlocked Armour (AIA)
11. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable

Copyright © 2026 Southwire Company, LLC. All Rights Reserved

- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

SAMPLE PRINT LEGEND:

(CSA) SOUTHWIRE (NESC) #P# 3/C [#AWG or #kcmil] CPT AL 320 NLEPR AIA 25kV 133% INS LEVEL 25% TS SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

Table 1 – Weights and Measurements

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Ground	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Copper Weight	Approx. Weight	Conduit Size*
AWG/ Kcmil	No.	inch	inch	mil	inch	No. x AWG	mil	inch	mil	inch	lb/ 1000ft	lb/ 1000ft	inch
250	37	0.52	1.206	320	1.266	1x4	125	3.321	85	3.491	446	4174	4.5

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Strand count meets minimum number per ASTM
TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

Table 2 – Electrical and Engineering Data

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/ Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
250	24.4	4500	0.07	0.096	0.039	0.026	0.449+j0.312	0.096+j0.041	3954	302	321

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.
***** CEC ampacities are based on:
3/C in air copper and aluminum: D17N
3/C direct buried copper and aluminum: D17E

Table 3 – Weights and Measurements (Metric)

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Ground	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Copper Weight	Approx. Weight	Conduit Size*
AWG/ Kcmil	No.	mm	mm	mm	mm	No. x AWG	mm	mm	mm	mm	kg/km	kg/km	inch
250	37	13.21	30.63	8.13	32.16	1x4	3.18	84.35	2.16	88.67	664	6212	4.5

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Strand count meets minimum number per ASTM
TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

Copyright © 2026 Southwire Company, LLC. All Rights Reserved

Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/ Kcmil	mm	newton	Ω/km	Ω/km	MΩ*km	Ω/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
250	619.76	20025	0.2297	0.31	0.0119	0.0853	0.449+j0.312	0.096+j0.041	3954	302	321

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.
***** CEC ampacities are based on:
3/C in air copper and aluminum: D17N
3/C direct buried copper and aluminum: D17E

Copyright © 2026 Southwire Company, LLC. All Rights Reserved