# HVTECK CU 1/C 320NLEPR CB PVC AIA PVC 25kV 133% CSA

Single Conductor, 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Concentric Bond, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

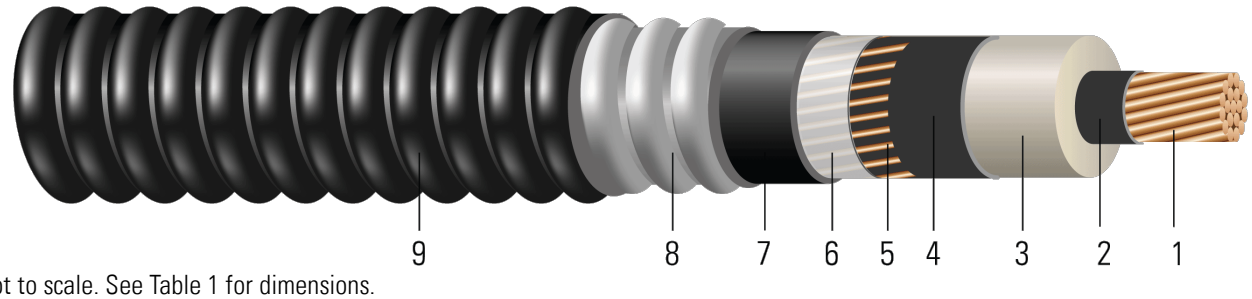


Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Class B compressed stranded bare copper per ASTM B3 and ASTM B8
2. **Conductor Shield:** Semi-conducting cross-linked copolymer
3. **Insulation:** 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Concentric Shield:** Concentrically applied copper bond / shield wires. Complies with greater than the minimum requirement as per Table 44, CSA Standard C68.10 and Table 16A, Canadian Electrical Code Part 1
6. **Neutral Separator:** Mylar tape
7. **Inner Jacket:** PVC inner jacket
8. **Armour:** Aluminum Interlocked Armour (AIA)
9. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

## APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

## SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)



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- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

## SAMPLE PRINT LEGEND:

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CU 320 NLEPR AIA 25kV 133% INS LEVEL CB [No. x SIZE] AWG SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

## Table 1 – Weights and Measurements

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight | Conduit Size* |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| AWG/ Kcmil | No. | inch | inch | mil | inch | No. x AWG | mil | inch | mil | inch | lb/ 1000ft | lb/ 1000ft | inch |
| 1000 | 61 | 1.117 | 1.813 | 320 | 1.873 | 21x12 | 110 | 2.693 | 75 | 2.843 | 3653 | 6648 | 7.5 |

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination
TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

## Table 2 – Electrical and Engineering Data

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|---|---|---|---|---|---|---|---|---|---|---|---|
| AWG/ Kcmil | inch | lb | Ω/1000ft | Ω/1000ft | MΩ*1000ft | Ω/1000ft | Ω/1000ft | Ω/1000ft | Amp | Amp | Amp |
| 1000 | 19.9 | 8000 | 0.011 | 0.018 | 0.023 | 0.043 | 0.112+j0.033 | 0.026+j0.046 | 11636 | 825 | 608 |

* Inductive impedance is based on non-ferrous conduit with one diameter spacing center-to-center.
***** CEC ampacities are based on:
3-1/C in air copper and aluminum: D17M
3-1/C direct buried copper and aluminum: D17A

## Table 3 – Weights and Measurements (Metric)

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight | Conduit Size* |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| AWG/ Kcmil | No. | mm | mm | mm | mm | No. x AWG | mm | mm | mm | mm | kg/km | kg/km | inch |
| 1000 | 61 | 28.37 | 46.05 | 8.13 | 47.57 | 21x12 | 2.79 | 68.40 | 1.91 | 72.21 | 5436 | 9893 | 7.5 |

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination
TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

## Table 4 – Electrical and Engineering Data (Metric)

| | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1000 | 505.46 | 35600 | 0.0361 | 0.06 | 0.0070 | 0.1411 | 0.112+j0.033 | 0.026+j0.046 | 11636 | 825 | 608 |


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