



# Royal® EXCELENE® NON-UL WELDING CABLE. Silicone Free

600 Volt 105°C Flexible Cord. Heat, Abrasion, Tear Resistant, Moisture and Flexible EPDM Jacket.



Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

- Conductor:** Annealed flexible soft drawn bare copper per ASTM B3.
- Separator:** Paper separator for ease of stripability
- Insulation:** EPDM, Black (Other colors available upon request)

## APPLICATIONS AND FEATURES:

Southwire Excelene® Welding cable, extra flexible, rated for -50°C to 105°C temperatures. This cable used for secondary voltage resistance welding cable leads, National electrical code Article 630 electric welders and for temporary power industrial applications.

## SPECIFICATIONS:

- RoHS Compliant Lead-Free, Silicone-Free

## SAMPLE PRINT LEGEND:

SOUTHWIRE® ROYAL® EXCELENE® XXX KCMIL (XXXmm<sup>2</sup>) WELDING CABLE 600V -50C TO +105C MADE IN USA--  
Sequential Footage Marking--

## PACKAGING:

Standard lengths: 250', 500' and 1,000' reels. Other lengths available upon request.

**Table 1 – Weights and Measurements**

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity	Insul. Color
	AWG/Kcmil	No.	No.	mil	inch	lb/1000ft	Amp	
F25001	250	1	2451	145	0.875	1015	455	BK

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Ampacities are based on TABLE 400.5(A)(2) of the 2023 National Electrical Code and CEC Table 12(A). The ampacity values assume a continuous sinusoidal 60 Hz current and are for reference only and should not be used as a final value.

TBA stock codes are estimations only and actual product may vary. Please wait until a stock code is assigned to purchase connectors and/or fittings.

**Table 2 – Weights and Measurements (Metric)**

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity *	Insul. Color
	AWG/Kcmil	No.	No.	mm	mm	kg/km	Amp	
F25001	250	1	2451	3.68	22.22	1510	455	BK