

TCU 600/1000V EPR Insulation Thermoplastic CPE-TP Jacket. XHHW-2

Type TC-ER Power Cable 600Volt Four Conductor Copper, Ethylene Propylene Rubber (EPR) insulation XHHW-2 Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket with 1 Tinned CU Ground. VW-1 rated

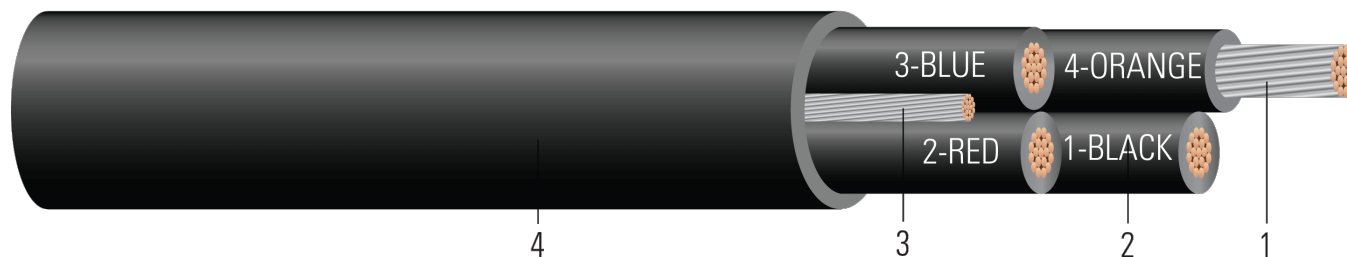


Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

- Conductor:** Class B compressed stranded tinned copper per ASTM B33 and ASTM B8
- Insulation:** Ethylene Propylene Rubber (EPR) Type XHHW-2
- Grounding Conductor:** Class B compressed stranded tinned copper per ASTM B33 and ASTM B8
- Filler:** Paper filler (cable size 8 & 6 uses Polypropylene filler)
- Binder:** Polyester flat thread binder tape for cable sizes larger than 2 AWG
- Overall Jacket:** Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket

APPLICATIONS AND FEATURES:

Southwire's 600 Volt Type TC-ER power cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 250°C for short circuit conditions. For uses in Class I, II, and III, Division 2 hazardous locations per NEC Article 501 and 502. Constructions with 3 or more conductors are listed for exposed runs (TC-ER) per NEC 336.10. VW-1 rated

SPECIFICATIONS:

- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire
- UL 44 Thermoset-Insulated Wires and Cables
- UL 44 VW-1 Vertical flame test on individual conductors
- UL 1277 Electrical Power and Control Tray Cables
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test
- ICEA S-58-679 Control Cable Conductor Identification Method 3 (1-BLACK, 2-RED, 3-BLUE)
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test

SAMPLE PRINT LEGEND:

{SQFTG} SOUTHWIRE{R} ROYAL{TM} E75755 MASTER-DESIGN {UL} XXX AWG (XX.X{mm²}) 4/C EPR/CPE TYPE TC-ER EPR XHHW-2 CDRS GW 1 X 6 AWG 600V 90{D}C DRY/ 90{D}C WET OIL RES I SUNLIGHT RESISTANT DIRECT BURIAL FT4/IEEE 1202 -- {NOM}-ANCE EPR/CPE Tipo XHHW-2 SR FT4 600V 90{D}C USA



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Table 1 – Weights and Measurements

Stock Number	Cond. Size	Cond. Number	Strand Count	Diameter Over Conductor	Insul. Thickness	Ground	Jacket Thickness	Approx. OD	Copper Weight	Approx. Weight
	AWG/ Kcmil		No. of Strands	inch	mil	No. x AWG	mil	inch	lb/1000ft	lb/1000ft
591982	8	4	7	0.141	45	1 x 10	60	0.724	238	385
591984	6	4	7	0.177	45	1 x 8	60	0.816	378	553
591986	4	4	7	0.225	45	1 x 8	80	0.936	572	802
591988	2	4	7	0.282	45	1 x 6	80	1.123	909	1214
591990	1	4	19	0.322	55	1 x 6	80	1.279	1125	1527
591992	1/0	4	19	0.361	55	1 x 6	80	1.357	1399	1828
591994	2/0	4	19	0.405	55	1 x 6	80	1.464	1742	2210
TBA	3/0	4	19	0.456	55	1 x 4	80	1.541	2221	2636
591997	4/0	4	19	0.512	55	1 x 4	110	1.740	2769	3369
591999	250	4	37	0.558	65	1 x 4	110	1.939	3248	4006
592001	350	4	37	0.661	65	1 x 3	110	2.202	4530	5420
592003	500	4	37	0.789	65	1 x 2	110	2.464	6443	7386
646849	600	4	61	0.865	80	1 x 2	140	2.790	7691	9439
TBA	750	4	61	0.968	80	1 x 1	140	3.021	9607	10952

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

Table 2 – Electrical and Engineering Data

Stock Number	Cond. Size	Cond. Number	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 75°C	Inductive Reactance @ 60Hz	Allowable Ampacity At 60°C	Allowable Ampacity At 75°C	Allowable Ampacity At 90°C
	AWG/ Kcmil		inch	lb	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
591982	8	4	2.8	423	0.653	0.786	0.052	32	40	44
591984	6	4	3.2	672	0.411	0.495	0.051	44	52	60
591986	4	4	3.7	1069	0.258	0.310	0.048	56	68	76
591988	2	4	5.6	1699	0.162	0.195	0.045	76	92	104
591990	1	4	6.3	2142	0.128	0.154	0.046	88	104	116
591992	1/0	4	6.7	2703	0.102	0.122	0.044	100	120	136
591994	2/0	4	7.3	3407	0.081	0.097	0.043	116	140	156
TBA	3/0	4	7.7	4296	0.064	0.078	0.042	132	160	180
591997	4/0	4	8.7	5417	0.051	0.062	0.041	156	184	208
591999	250	4	9.6	6400	0.043	0.053	0.041	172	204	232
592001	350	4	13.2	8960	0.031	0.039	0.040	208	248	280
592003	500	4	14.7	10000	0.022	0.029	0.039	256	304	344
646849	600	4	16.7	10000	0.018	0.025	0.039	280	336	380
TBA	750	4	18.1	10000	0.014	0.022	0.038	320	380	428

* Ampacities based upon 2023 NEC Table 310.16. See NEC sections 310.15 and 110.14(C) for additional requirements.

* Ampacities have been adjusted for more than Three Current-Carrying Conductors.

