

## MachineFLEX™ Power PVC THHN

90°C Wet or Dry. 600 Volts. Flexible Stranded Copper Conductor. PVC Insulation and Nylon Jacket (THHN/THWN-2). Oil & Gasoline Resistant. Sunlight Resistant. Rated UL VW-1 and CSA FT1 & FT4 Flame Resistant.



Image not to scale. See Table 1 for dimensions.

### CONSTRUCTION:

- Conductor:** 8 - 4/0 AWG: Class K, Flexible stranded bare copper. 250 - 750 kcmil: Class I, Flexible stranded bare copper
- Insulation:** Polyvinyl Chloride (PVC) with Nylon sheath

### APPLICATIONS AND FEATURES:

Southwire's MachineFLEX™ Power cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 150°C for short circuit conditions. 1/0 AWG & Larger rated for CT use.

### SPECIFICATIONS:

- ASTM B3 Standard Specification for Soft or Annealed Copper Wire
- ASTM B172 Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Copper Conductors
- ASTM B174 Standard Specification for Bunch-Stranded Copper
- UL 83 Thermoplastic Insulated Wires and Cables
- UL 758 Standard for Appliance Wiring Material Style 2463 (80C, 600V)
- UL 1063 Machine Tool Wiring (MTW)
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test (1/0 and Larger)
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- **CE/RoHS-2 – The CE Marking has been applied solely to express the conformance to the material restrictions identified in the RoHS-2 (2011/65/EU) Directive**

### SAMPLE PRINT LEGEND:

8AWG-1AWG

SOUTHWIRE #P# (UL) 1 AWG (42.406 mm<sup>2</sup>) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]

1/0 AWG - 500 KCMIL

SOUTHWIRE #P# (UL) 500 KCMIL (253.35mm<sup>2</sup>) CU TYPE THHN/THWN-2 600V 90(D)C DRY/90(D)C WET PRI/GRI VW-1 FOR CT USE OR AWM [Applicable Styles] OR MTW SUN RES --- (CSA) T90 NYLON OR TWN75 FT1 FT4 --- CE RoHS-2 Made in USA. [SEQUENTIAL FOOTAGE MARKS]



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**Table 1 – Weights and Measurements**

Stock Number	Cond. Size	Diameter Over Conductor	Insul. Thickness	Approx. OD	Copper Weight	Approx. Weight
	AWG/Kcmil	inch	mil	inch	lb/1000ft	lb/1000ft
679607	4/0	0.550	50	0.664	676	746

All dimensions are nominal and subject to normal manufacturing tolerances  
 ◊ Cable marked with this symbol is a standard stock item

**Table 2 – Electrical and Engineering Data**

Stock Number	Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Inductive Reactance @ 60Hz	Allowable Ampacity At 60°C†	Allowable Ampacity At 75°C†	Allowable Ampacity At 90°C†
	AWG/Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
679607	4/0	2.6	1692	0.057	0.069	0.041	195	230	260

† Ampacities are based on Table 310.15 (B)(16) of the NEC, 2014 Edition. Allowable Ampacities of Insulated Conductors Rated Up to and Including 2000 Volts, 60°C Through 90°C (140°F Through 194°F) Not More Than Three Current-Carrying Conductors in Raceway, Cable, or Earth (Directly Buried), Based on ambient temperature of 30°C (86°F)

**Stock Codes and Colors**

Size	BLACK	BROWN	ORANGE	YELLOW	GRAY	GREEN/YELLOW	GREEN
#4	672867	TBA	TBA	TBA	TBA	TBA	674667
#3	TBA	TBA	TBA	TBA	TBA	TBA	664229
#2	TBA	TBA	TBA	TBA	TBA	TBA	TBA
1/0	TBA	TBA	TBA	TBA	TBA	677368	674668
3/0	TBA	664217	664220	664223	664226	TBA	TBA
4/0	679607	TBA	TBA	TBA	TBA	679606	TBA
250 Kcmil	649414	672218	672217	672219	673792 ◊	677370	673791 ◊
300 Kcmil	672866	674116	674117	674118	674120	TBA	674121
350 Kcmil	649415 ◊	674662 ◊	674664 ◊	674665 ◊	674666 ◊	672017	652964 ◊
500 Kcmil	648948 ◊	646978 ◊	646979 ◊	646980 ◊	646981 ◊	646982 ◊	677701
600 Kcmil	649416 ◊	678431 ◊	678432 ◊	678434 ◊	678435 ◊	678436	673748
750 Kcmil	649549	677721	677722	677723	677725	677726	TBA
1000 Kcmil	674459	TBA	TBA	TBA	TBA	TBA	TBA

◊ Cable marked with this symbol is a standard stock item

