

CU 600 XLPE Insulation Thermoplastic CPE-TP Jacket. XHHW-2 Table 1 Color Code

Type TC-ER Control Cable 600Volt Tinned Copper Conductors, Ethylene Propylene Rubber (EPR) Insulation XHHW-2 Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket, Control Cable Conductor Identification Method 1 Table 1. VW-1 rated



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

- Conductor:** 7 strands class B compressed tinned copper per ASTM B33 and ASTM B8
- Insulation:** Ethylene Propylene Rubber (EPR) XHHW-2, 30 Mils thick for all cable sizes
- Overall Jacket:** Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket

APPLICATIONS AND FEATURES:

Southwire's 600 Volt Type TC-ER control cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 250°C for short circuit conditions. For uses in Class I, II, and III, Division 2 hazardous locations per NEC Article 501 and 502. Constructions with 3 or more conductors are listed for exposed runs (TC-ER) per NEC 336.10.

SPECIFICATIONS:

- ASTM B3 Standard Specification for Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire
- UL 44 Thermoset-Insulated Wires and Cables
- UL 44 VW-1 Vertical flame test on individual conductors
- UL 1277 Electrical Power and Control Tray Cables
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test
- ICEA S-58-679 Control Cable Conductor Identification Method 1 Table 1
- ICEA S-73-532 Standard for Control, Thermocouple Extension and Instrumentation Cables
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test

SAMPLE PRINT LEGEND:

{SQFTG} SOUTHWIRE{R} XX AWG (X.XX{mm²}) XX/C EPR/CPE TYPE TC-ER XHHW-2 CDRS E75755 MASTER-DESIGN {UL} 600V 90{D}C DRY/90{D}C WET OIL RES I SUNLIGHT RESISTANT DIRECT BURIAL FT4/IEEE 1202 -- {NOM}-ANCE EPR/CPE Tipo XHHW-2 SR FT4 600V 90{D}C USA



Table 1 – Physical and Electrical Data

| Cond. Size | Cond. Number | Cond. Strands | Diameter Over Cond. | Insul. Thickness | Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight | DC Resistance @ 25°C | AC Resistance @ 90°C | Min Bending Radius | Allowable Ampacity At 60°C * | Allowable Ampacity 75°C * | Allowable Ampacity 90°C * |
|------------|--------------|---------------|---------------------|------------------|------------------|------------|---------------|----------------|----------------------|----------------------|--------------------|------------------------------|---------------------------|---------------------------|
| AWG | No. | strands | inch | mil | mil | inch | lb /1000ft | lb /1000ft | Ω /1000ft | Ω /1000ft | inch | Amp | Amp | Amp |
| 12 AWG | | | | | | | | | | | | | | |
| 12 | 19 | 7 | 0.088 | 30 | 80 | 0.912 | 406 | 647 | 1.662 | 2.002 | 3.6 | 10 | 12 | 15 |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

† Ampacities are based on Table 310.16 of the NEC 2020 Edition. Ampacities of insulated conductors rated up to and including 2000 Volts with not more than three current-carrying conductors in raceway, cable or direct buried based on ambient temperature of 30°C (86°F). Ampacities have been adjusted for more than three current-carrying conductors based on Table 310.15(C) 1.

