

**Royal® EXCELENE® NON-UL WELDING CABLE. Silicone Free**

600 Volt 105°C Flexible Cord. Heat, Abrasion, Tear Resistant, Moisture and Flexible EPDM Jacket.

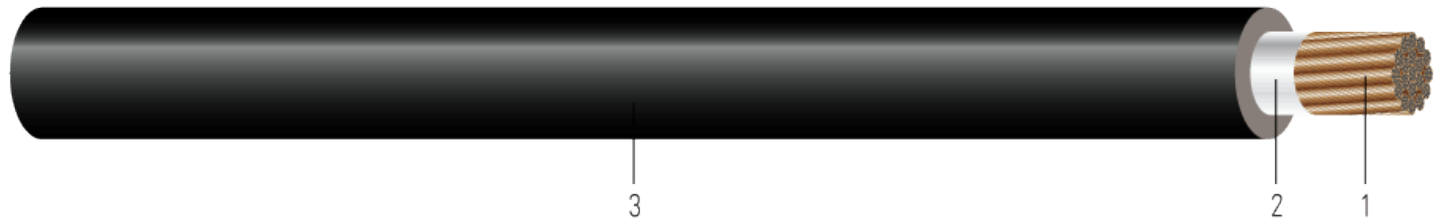


Image not to scale. See Table 1 for dimensions.

**CONSTRUCTION:**

- Conductor:** Annealed rope-stranded Class K, bare copper conductor as per ASTM B-3. 30 AWG rope lay strand per ASTM B-172.
- Separator:** Paper separator for ease of stripability
- Insulation:** EPDM, Black (Other colors available upon request)

**APPLICATIONS AND FEATURES:**

Southwire Excelene Welding cable, Extra Flexible, rated for -50°C to 105°C temperatures. This cable used for secondary voltage resistance welding cable leads, National electrical code Article 630 electric welders and for temporary power industrial applications.

**SPECIFICATIONS:**

- RoHS Compliant Lead-Free, Silicone-Free

**SAMPLE PRINT LEGEND:**

SOUTHWIRE® ROYAL® EXCELENE® XXX KCMIL (XXXmm<sup>2</sup>) WELDING CABLE 600V -50C TO +105C MADE IN USA--  
Sequential Footage Marking--

**PACKAGING:**

Standard lengths: 250', 500' and 1,000' reels. Other lengths available upon request.

**Table 1 – Weights and Measurements**

Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity *
AWG/Kcmil	No.	No.	mil	inch	lb/1000ft	Amp
1	1	798	85	0.498	334	220

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Ampacities are based on TABLE 400.5(A)(2) of the 2023 National Electrical Code and CEC Table 12(A). The ampacity values assume a continuous sinusoidal 60 Hz current and are for reference only and should not be used as a final value.

^ No metric print legend

\*\* White jacket color

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**Table 2 – Weights and Measurements (Metric)**

Cond. Size	Cond. Number	Cond. Strands	Jacket Thickness	Approx. OD	Approx. Weight	Ampacity *
AWG/Kcmil	No.	No.	mm	mm	kg/km	Amp
1	1	798	2.16	12.65	497	220

**Colors and Stock Code**

Size	Stock Code	Color
#6 (259)	1041105	Green
2/0 (1254)	1044603	Orange
3/0 (1615)	1041704	Red
3/0 (1615)	1044703	Orange

