2/C, 3/C, 4/C CU 600 V FR-XLPE Shielded PVC Jacket Power Cable Color Method 1 Table 2

Type TC-ER Power Cable 600 or 1000 Volt Three Conductor Copper, Fire Retardant Cross-Linked Polyethylene (FR-XLPE) insulation Shielded Polyvinyl Chloride (PVC) Jacket. Conductor Identification Method 1 Table 2



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B compressed stranded bare copper per ASTM B3 and ASTM B8
2. **Insulation:** Fire Retardant Cross Linked Polyethylene (FR-XLPE)
3. **Filler:** Paper or Polypropylene filler
4. **Binder:** Polyester flat thread binder tape
5. **Shield:** 5 mils tape shield
6. **Rip Cord:** Rip cord for ease of jacket removal
7. **Overall Jacket:** Polyvinyl Chloride (PVC) Jacket

APPLICATIONS AND FEATURES:

Southwire's 600 Volt control cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 250°C for short circuit conditions. UL rated constructions can be used in Class I, II, and III, Division 2 hazardous locations per NEC Article 501 and 502. UL rated constructions with 3 or more conductors are listed for exposed runs (TC-ER) per NEC 336.10.

SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- UL 44 Thermoset-Insulated Wires and Cables
- UL 1277 Electrical Power and Control Tray Cables
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test
- CSA CSA marking is available upon request
- ICEA S-58-679 Control Cable Conductor Identification Method 1 Table 2
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- IEEE 1202 FT4 Vertical Tray Flame Test (70,000 Btu/hr) and ICEA T-29-520 - (210,000 Btu/hr)

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SAMPLE PRINT LEGEND:

SOUTHWIRE E75755 {UL} XX AWG X/C FR-XLPE TYPE TC-ER CDRS 90C SHIELDED PVC JKT 600V SUN RES DIRECT BURIAL {YYYY} {SEQUENTIAL FOOTAGE MARKS} SEQ FEET

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Table 1 – Physical and Electrical Data

Stock Number	Cond. Size	Cond. Number	Cond. Strands	Diameter Over Cond.	Insul. Thickness	Jacket Thickness	Approx. OD	Copper Weight	Approx. Weight	DC Resistance @ 25°C	AC Resistance @ 75°C	Inductive Rectance	Min Bending Radius	Allowable Ampacity At 60°C	Allowable Ampacity 75°C	Allowable Ampacity 90°C
	AWG	No.	strands	inch	mil	mil	inch	lb / 1000ft	lb / 1000ft	Ω /1000ft	Ω /1000ft	Ω/1000ft	inch	Amp	Amp	Amp
6 AWG																
620679	6	2	7	0.177	45	60	0.690	204	331	0.411	0.495	0.051	4.8	55	65	75
604104	6	2	7	0.177	45	60	0.690	203	328	0.411	0.495	0.051	4.8	55	65	75
672112	6	4	7	0.177	45	60	0.801	374	575	0.411	0.495	0.051	5.6	44	52	60
620738	6	4	19	0.177	45	80	0.839	373	580	0.411	0.495	0.051	5.9	44	52	60

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

† Ampacities based upon 2023 NEC Table 310.16 and do not take into account the overcurrent protection limitations in NEC 240.4(D) of 15 Amps for 14 AWG CU, 20 Amps for 12 AWG CU, and 30 Amps for 10 AWG CU (independent of the conductor temperature rating and stranding if size is present in table). Also, see NEC sections 310.15 and 110.14(C) for additional requirements.

† Ampacities have been adjusted for more than Three Current-Carrying Conductors.

* Inductive impedance is based on non-ferrous conduit with one diameter spacing.