

CU 600V XLPE Insulation Shielded Signal Pair TPE jacket. XHHW-2 Reduced Diameter Flexible Variable Frequency Drive (VFD)

Reduced Diameter Type TC-ER Variable Frequency Drive Cable, 600 Volts or 1000 Volts, Tinned Copper Conductors, Cross-linked Insulation Type XHHW-2 With Shielded Pair, Thermoplastic Elastomer Jacket, Rated 90°C Dry or Wet, -40°C Cold Impact, Identification Method 4. 1000 Volts Flexible Motor Supply. CSA CIC/TC FT4 Flame.



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class K, flexible stranded tinned annealed copper per ASTM B3, B172, and B174
2. **Insulation:** Cross linked insulation on all conductors (Type XHHW-2 on 14 AWG and larger)
3. **Ground:** One green ground with yellow Stripe cross linked insulation (size equal to phase conductor)
4. **Drain Wire:** Tinned copper drain wire
5. **Twisted Shielded Pair:** 100% coverage aluminum/Mylar foil shield (color code: black, white)
6. **Shielding:** 100% coverage aluminum/Mylar/aluminum foil, overall 85% coverage tinned copper braid
7. **Jacket:** Black Thermoplastic Elastomer (TPE)

APPLICATIONS AND FEATURES:

Power supply cable for VFDs and motors, suitable for cable tray, conduit, raceways, exposed run (TC-ER) and conforming to NFPA 79 2018. Suitable for free air and direct burial. Its flexible design is ideal for use on operation processes in accordance with NEC® Articles 336, 501 and 502 including, but not limited to: fans, pumps, conveyors, compressors, elevators and lifts, extruders, crushers and presses, assembly lines, food and beverage, wind energy and data centers. Cable is rated for -40C Cold Bend and Impact. Multiple approvals for multiple applications.

SPECIFICATIONS:

- ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire
- ASTM B172 Standard Specification for Rope-Lay-Stranded Copper Conductors Having Bunch-Stranded Copper Conductors
- ASTM B174 Standard Specification for Bunch-Stranded Copper
- UL 44 Thermoset-Insulated Wires and Cables
- UL 758 Standard for Appliance Wiring Material Style 20886
- UL 1277 Type TC-ER Standard Power and Control Cables (1000V 14AWG and Larger)
- UL 2277 Flexible Motor Supply Cable and Wind Turbine Tray Cable
- CSA C22.2 No. 210 Appliance wiring material products I/II A/B (Sizes 16 - 8AWG)
- CSA C22.2 No.230 Tray Cables - Rated TC
- CSA C22.2 No. 239 Control and instrumentation cables
- CE/RoHS-2 – The CE Marking has been applied solely to express the conformance to the material restrictions identified in the RoHS-2 (2011/65/EU) Directive
- NFPA 79 Electrical Standard for Industrial Machinery



Southwire Company, LLC | One Southwire Drive, Carrollton, GA 30119 | www.southwire.com

Copyright © 2024 Southwire Company, LLC. All Rights Reserved



Southwire



Services

UPDATED: March 11, 2024, 1:27 p.m. UTC REVISION: 1.000.012

- Made in America: Compliant with both Buy American and Buy America Act (BAA) requirements per 49 U.S.C. § 5323(j) and the Federal Transit Administration Buy America requirements per 49 C.F.R. part 661

SAMPLE PRINT LEGEND:

{SQFTG} SOUTHWIRE{R} XX AWG (XX{mm²}) X/C + XX AWG (XX{mm²}) X PR VFD XHHW-2 TYPE TC-ER E75755 {UL} 1000V 90{D}C DRY 90{D}C WET SUN RES OIL RES I/II DIR BUR -40{D}C OR WTTC 1000V OR AWM 20886 105{D}C 1000V OR FLEXIBLE MOTOR SUPPLY CABLE 1000V -- LL90458 {CSA} CIC/TC 600V FT4 OR AWM I/II A/B 105{D}C 1000V -40{D}C FT4 -- {CE} ROHS-3 MADE IN USA

Table 1 – Weights and Measurements

Stock Number	Cond. Size	Cond. Number	Strand Count	Diameter Over Conductor	Insul. Thickness	Ground	Drain Wire	Dia. Over Shield	Jacket Thickness	Approx. OD	Copper Weight	Approx. Weight
	AWG/Kcmil		No. of Strands	inch	mil	No. x AWG	No. x AWG	inch	mil	inch	lb/1000ft	lb/1000ft
TBA \diamond	16	3	26	0.059	30	1 x 16	1x16	0.400	45	0.494	83	116
TBA	16	3	26	0.059	30	1 x 16	1x16	0.420	45	0.513	92	123
139306 \diamond	14	3	41	0.073	30	1 x 14	1x18	0.447	60	0.571	119	193
TBA	14	3	41	0.073	30	1 x 14	1x14	0.463	60	0.587	128	199
TBA \diamond	12	3	65	0.094	30	1 x 12	1x12	0.492	60	0.616	158	261
TBA	12	3	65	0.094	30	1 x 12	1x12	0.510	60	0.634	169	267
TBA	10	3	105	0.117	30	1 x 10	1x10	0.553	60	0.677	233	344
TBA	8	3	168	0.153	45	1 x 8	4x14	0.696	60	0.820	367	526

All dimensions are nominal and subject to normal manufacturing tolerances

\diamond Cable marked with this symbol is a standard stock item

* Ampacities based upon 2023 NEC Table 310.16. See NEC sections 310.15 and 110.14(C) for additional requirements.

\square Reduced signal pair (see Table 3 below)

Table 2 – Electrical and Engineering Data

Stock Number	Cond. Size	Cond. Number	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 75°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Allowable Ampacity At 60°C	Allowable Ampacity At 75°C	Allowable Ampacity At 90°C
	AWG/Kcmil		inch	lb	Ω /1000ft	Ω /1000ft	M Ω *1000ft	Ω /1000ft	Amp	Amp	Amp
TBA \diamond	16	3	6.6	61	4.487	5.406	0.065	0.033	-	-	18
TBA	16	3	6.9	61	4.487	5.406	0.065	0.033	-	-	18
139306 \diamond	14	3	7	98	2.814	3.391	0.057	0.058	15	20	25
TBA	14	3	7.2	98	2.814	3.391	0.057	0.058	15	20	25
TBA \diamond	12	3	7.7	156	1.774	2.137	0.047	0.054	20	25	30
TBA	12	3	8	156	1.774	2.137	0.047	0.054	20	25	30
TBA	10	3	8.8	249	1.111	1.339	0.040	0.050	30	35	40
TBA	8	3	10.8	396	0.715	0.861	0.040	0.052	40	50	55



Southwire Company, LLC | One Southwire Drive, Carrollton, GA 30119 | www.southwire.com

Copyright © 2024 Southwire Company, LLC. All Rights Reserved



Southwire

**CABLETECH
SUPPORT™**

Services

UPDATED: March 11, 2024, 1:27 p.m. UTC REVISION: 1.000.012

Table 3: Twisted Shielded Pair Size

	Phase Conductor Size	Signal Pair Conductor Size	Signal Pair Drain Conductor Size
	AWG	AWG	AWG
Normal Signal Pair	16	16	18
	14	16	18
	12	16	18
	10	16	18
	8	14	14
Reduced Signal Pair	16	18	18
	14	18	18
	12	18	18

