

# HVTECK AL 1/C 420NLEPR TS PVC AIA PVC 35kV 133% CSA

Single Conductor, 420 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Tape Shield, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

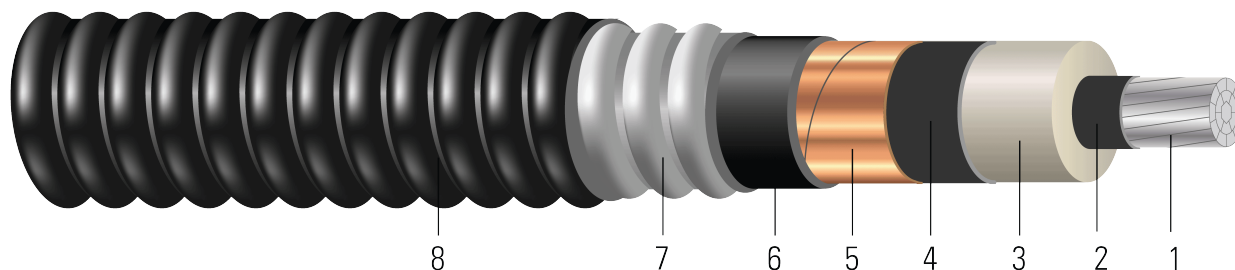


Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 420 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Copper Tape Shield:** Helically wrapped 5 mil copper tape with 25% overlap
6. **Inner Jacket:** PVC inner jacket
7. **Armour:** Aluminum Interlocked Armour (AIA)
8. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

## APPLICATIONS AND FEATURES:

Southwire's 35kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

## SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)



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- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AIEC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

**SAMPLE PRINT LEGEND:**

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CPT AL 420 NLEPR AIA 35kV 133% INS LEVEL 25% TS SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

**Table 1 – Weights and Measurements**

| Stock Number | Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Approx. Weight |
|--------------|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|------------------------|------------------|--------------------------|------------|----------------|
|              | AWG/Kcmil  | No.    | inch                    | inch                     | mil              | inch                            | mil                    | inch             | mil                      | inch       | lb/1000ft      |
| TBA          | 1/0        | 19     | 0.336                   | 1.214                    | 420              | 1.274                           | 80                     | 1.810            | 60                       | 1.930      | 1454           |
| 679345       | 2/0        | 12     | 0.376                   | 1.254                    | 420              | 1.334                           | 80                     | 1.846            | 60                       | 1.966      | 1621           |
| TBA          | 3/0        | 19     | 0.422                   | 1.300                    | 420              | 1.360                           | 80                     | 1.896            | 60                       | 2.016      | 1712           |
| TBA          | 4/0        | 19     | 0.474                   | 1.352                    | 420              | 1.412                           | 80                     | 1.948            | 60                       | 2.068      | 1822           |
| TBA          | 250        | 37     | 0.520                   | 1.406                    | 420              | 1.466                           | 80                     | 2.002            | 60                       | 2.122      | 1932           |
| TBA          | 350        | 37     | 0.615                   | 1.501                    | 420              | 1.561                           | 110                    | 2.157            | 60                       | 2.277      | 2274           |
| TBA          | 500        | 37     | 0.735                   | 1.621                    | 420              | 1.681                           | 110                    | 2.277            | 75                       | 2.427      | 2653           |
| TBA          | 750        | 61     | 0.908                   | 1.804                    | 420              | 1.864                           | 110                    | 2.460            | 75                       | 2.610      | 3151           |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Strand count meets minimum number per ASTM

**Table 2 – Electrical and Engineering Data**

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|----------------------------------------|--------------------------------|-----------------------------------------|
| AWG/Kcmil  | inch               | lb               | Ω/1000ft             | Ω/1000ft             | MΩ*1000ft                   | Ω/1000ft                   | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 1/0        | 23.2               | 633              | 0.168                | 0.211                | 0.064                       | 0.062                      | 0.546 + j0.280          | 0.212 + j0.060              | 3978                                   | 221                            | 219                                     |
| 2/0        | 23.6               | 798              | 0.133                | 0.167                | 0.060                       | 0.060                      | 0.498 + j0.269          | 0.168 + j0.058              | 4102                                   | 253                            | 246                                     |
| 3/0        | 24.2               | 1006             | 0.105                | 0.133                | 0.056                       | 0.058                      | 0.460 + j0.257          | 0.134 + j0.056              | 4244                                   | 288                            | 275                                     |
| 4/0        | 24.8               | 1269             | 0.084                | 0.105                | 0.052                       | 0.056                      | 0.427 + j0.245          | 0.106 + j0.054              | 4405                                   | 327                            | 305                                     |
| 250        | 25.5               | 1500             | 0.071                | 0.090                | 0.049                       | 0.054                      | 0.407 + j0.234          | 0.091 + j0.052              | 4573                                   | 367                            | 343                                     |
| 350        | 27.3               | 2100             | 0.050                | 0.065                | 0.044                       | 0.052                      | 0.373 + j0.215          | 0.066 + j0.050              | 4867                                   | 443                            | 399                                     |
| 500        | 29.1               | 3000             | 0.035                | 0.046                | 0.039                       | 0.049                      | 0.342 + j0.194          | 0.047 + j0.048              | 5239                                   | 529                            | 451                                     |
| 750        | 31.3               | 4500             | 0.024                | 0.033                | 0.034                       | 0.046                      | 0.313 + j0.168          | 0.034 + j0.044              | 5806                                   | 633                            | 505                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.



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**Table 3 – Weights and Measurements (Metric)**

| Stock Number | Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Approx. Weight |
|--------------|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|------------------------|------------------|--------------------------|------------|----------------|
|              | AWG/Kcmil  | No.    | mm                      | mm                       | mm               | mm                              | mm                     | mm               | mm                       | mm         | kg/km          |
| TBA          | 1/0        | 19     | 8.53                    | 30.84                    | 10.67            | 32.36                           | 2.03                   | 45.97            | 1.52                     | 49.02      | 2164           |
| 679345       | 2/0        | 12     | 9.55                    | 31.85                    | 10.67            | 33.88                           | 2.03                   | 46.89            | 1.52                     | 49.94      | 2412           |
| TBA          | 3/0        | 19     | 10.72                   | 33.02                    | 10.67            | 34.54                           | 2.03                   | 48.16            | 1.52                     | 51.21      | 2548           |
| TBA          | 4/0        | 19     | 12.04                   | 34.34                    | 10.67            | 35.86                           | 2.03                   | 49.48            | 1.52                     | 52.53      | 2711           |
| TBA          | 250        | 37     | 13.21                   | 35.71                    | 10.67            | 37.24                           | 2.03                   | 50.85            | 1.52                     | 53.90      | 2875           |
| TBA          | 350        | 37     | 15.62                   | 38.13                    | 10.67            | 39.65                           | 2.79                   | 54.79            | 1.52                     | 57.84      | 3384           |
| TBA          | 500        | 37     | 18.67                   | 41.17                    | 10.67            | 42.70                           | 2.79                   | 57.84            | 1.91                     | 61.65      | 3948           |
| TBA          | 750        | 61     | 23.06                   | 45.82                    | 10.67            | 47.35                           | 2.79                   | 62.48            | 1.91                     | 66.29      | 4689           |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Strand count meets minimum number per ASTM

**Table 4 – Electrical and Engineering Data (Metric)**

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|----------------------------------------|--------------------------------|-----------------------------------------|
| AWG/Kcmil  | mm                 | newton           | Ω/km                 | Ω/km                 | MΩ*km                       | Ω/km                       | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 1/0        | 589.28             | 2817             | 0.5512               | 0.69                 | 0.0195                      | 0.2034                     | 0.546 + j0.280          | 0.212 + j0.060              | 3978                                   | 221                            | 219                                     |
| 2/0        | 599.44             | 3551             | 0.4364               | 0.55                 | 0.0183                      | 0.1969                     | 0.498 + j0.269          | 0.168 + j0.058              | 4102                                   | 253                            | 246                                     |
| 3/0        | 614.68             | 4477             | 0.3445               | 0.44                 | 0.0171                      | 0.1903                     | 0.460 + j0.257          | 0.134 + j0.056              | 4244                                   | 288                            | 275                                     |
| 4/0        | 629.92             | 5647             | 0.2756               | 0.34                 | 0.0158                      | 0.1837                     | 0.427 + j0.245          | 0.106 + j0.054              | 4405                                   | 327                            | 305                                     |
| 250        | 647.70             | 6675             | 0.2329               | 0.30                 | 0.0149                      | 0.1772                     | 0.407 + j0.234          | 0.091 + j0.052              | 4573                                   | 367                            | 343                                     |
| 350        | 693.42             | 9345             | 0.1640               | 0.21                 | 0.0134                      | 0.1706                     | 0.373 + j0.215          | 0.066 + j0.050              | 4867                                   | 443                            | 399                                     |
| 500        | 739.14             | 13350            | 0.1148               | 0.15                 | 0.0119                      | 0.1608                     | 0.342 + j0.194          | 0.047 + j0.048              | 5239                                   | 529                            | 451                                     |
| 750        | 795.02             | 20025            | 0.0787               | 0.11                 | 0.0104                      | 0.1509                     | 0.313 + j0.168          | 0.034 + j0.044              | 5806                                   | 633                            | 505                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

