HVTECK AL 3/C 320NLEPR TS PVC AIA PVC 25kV 133% CSA

3 Conductor, 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Tape Shield, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

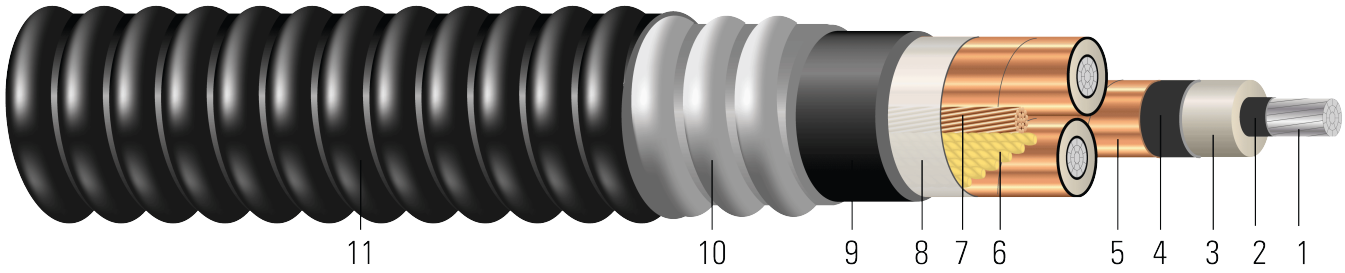

Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Copper Tape Shield:** Helically wrapped 5 mil copper tape with 25% overlap
6. **Filler:** Interstices filled with non-hydroscoping/non-wicking fillers
7. **Grounding Conductor:** Class B compressed stranded bare copper ground per ASTM B3 and ASTM B8
8. **Binder:** Polypropylene tape
9. **Inner Jacket:** PVC inner jacket
10. **Armour:** Aluminum Interlocked Armour (AIA)
11. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable

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- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

SAMPLE PRINT LEGEND:

(CSA) SOUTHWIRE (NESC) #P# 3/C [#AWG or #kcmil] CPT AL 320 NLEPR AIA 25kV 133% INS LEVEL 25% TS SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

Table 1 – Weights and Measurements

Stock Number	Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Ground Size	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
	AWG/ Kcmil	No.	inch	inch	mil	inch	AWG	mil	inch	mil	inch	lb/1000ft
TBA	1	19	0.298	0.976	320	1.036	6	110	2.857	75	3.007	3374
580658^	1/0	10	0.336	1.014	320	1.074	6	110	2.933	75	3.083	3750
TBA	2/0	19	0.376	1.054	320	1.114	6	110	3.025	85	3.195	3866
TBA	3/0	19	0.422	1.100	320	1.160	6	125	3.155	85	3.325	4235
TBA	4/0	19	0.474	1.152	320	1.212	6	125	3.267	85	3.437	4558
TBA	250	37	0.520	1.206	320	1.266	4	125	3.384	85	3.554	4904
TBA	350	37	0.615	1.301	320	1.361	4	125	3.589	85	3.759	5562
TBA	500	37	0.735	1.421	320	1.481	3	125	3.848	85	4.018	6483

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Strand count meets minimum number per ASTM

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Table 2 – Electrical and Engineering Data

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/ Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1	21.0	1506	0.211	0.266	0.058	0.051	0.629 + j0.342	0.266 + j0.049	3240	158	177
1/0	21.6	1900	0.168	0.211	0.054	0.049	0.570 + j0.329	0.211 + j0.047	3358	181	200
2/0	22.4	2395	0.133	0.167	0.051	0.047	0.523 + j0.315	0.167 + j0.046	3482	208	228
3/0	23.3	3020	0.105	0.133	0.047	0.045	0.485 + j0.300	0.133 + j0.044	3625	239	258
4/0	24.1	3808	0.084	0.105	0.044	0.044	0.452 + j0.285	0.105 + j0.042	3786	273	292
250	24.9	4500	0.071	0.090	0.041	0.043	0.432 + j0.271	0.090 + j0.041	3953	302	321
350	26.3	6300	0.050	0.065	0.037	0.040	0.397 + j0.247	0.065 + j0.039	4247	368	385
500	28.1	9000	0.035	0.046	0.030	0.038	0.366 + j0.222	0.047 + j0.037	4619	454	462

* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

Table 3 – Weights and Measurements (Metric)

Stock Number	Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Ground Size	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
	AWG/ Kcmil	No.	mm	mm	mm	mm	AWG	mm	mm	mm	mm	kg/km
TBA	1	19	7.57	24.79	8.13	26.31	6	2.79	72.57	1.91	76.38	5021
580658^	1/0	10	8.53	25.76	8.13	27.28	6	2.79	74.50	1.91	78.31	5581
TBA	2/0	19	9.55	26.77	8.13	28.30	6	2.79	76.84	2.16	81.15	5753
TBA	3/0	19	10.72	27.94	8.13	29.46	6	3.18	80.14	2.16	84.46	6302
TBA	4/0	19	12.04	29.26	8.13	30.78	6	3.18	82.98	2.16	87.30	6783
TBA	250	37	13.21	30.63	8.13	32.16	4	3.18	85.95	2.16	90.27	7298
TBA	350	37	15.62	33.05	8.13	34.57	4	3.18	91.16	2.16	95.48	8277
TBA	500	37	18.67	36.09	8.13	37.62	3	3.18	97.74	2.16	102.06	9648

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Strand count meets minimum number per ASTM

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Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/ Kcmil	mm	newton	Ω/km	Ω/km	MΩ*km	Ω/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
1	533.40	6702	0.6923	0.87	0.0177	0.1673	0.629 + j0.342	0.266 + j0.049	3240	158	177
1/0	548.64	8455	0.5512	0.69	0.0165	0.1608	0.570 + j0.329	0.211 + j0.047	3358	181	200
2/0	568.96	10658	0.4364	0.55	0.0155	0.1542	0.523 + j0.315	0.167 + j0.046	3482	208	228
3/0	591.82	13439	0.3445	0.44	0.0143	0.1476	0.485 + j0.300	0.133 + j0.044	3625	239	258
4/0	612.14	16946	0.2756	0.34	0.0134	0.1444	0.452 + j0.285	0.105 + j0.042	3786	273	292
250	632.46	20025	0.2329	0.30	0.0125	0.1411	0.432 + j0.271	0.090 + j0.041	3953	302	321
350	668.02	28035	0.1640	0.21	0.0113	0.1312	0.397 + j0.247	0.065 + j0.039	4247	368	385
500	713.74	40050	0.1148	0.15	0.0091	0.1247	0.366 + j0.222	0.047 + j0.037	4619	454	462

* Inductive impedance is based on non-ferrous conduit with one diameter spacing.